

260 Series

Rotary Rakes



SERVICE PARTS MANUAL

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Introduction:

When ordering service parts, specify the correct part number, full description, quantity required, and the unit model and serial numbers. The Model and Serial numbers are on a decal plate located on the rear left side of the Main Frame. "Right" and "Left" are determined from a position standing behind the unit and facing the direction of travel. From this position the Guard with Rake Support is on the left side.

GEHL Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

NOTE: *On original Tire replacement, company policy prohibits the sale of replacement tires for all GEHL machinery. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.*

Grease fittings and common attaching hardware, such as Cotter Pins, Set Screws, Woodruff Keys, Screws,

Nuts, etc., are included in the parts lists, indented below the part it is (they are) associated with.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Screws or Bolts are Grade B; Hexagon Nuts for other Screws or Bolts are Grade A.

The following abbreviations are used in this Manual:

CS	- Cap Screw (Hexagon Head)
HD	- Heavy Duty
HEX.	- Hexagon
NILN	- Nylon-insert Lock Nut
PC	- Piece
PTO	- Power Take Off
Q/D	- Quick Disconnect
SHCS	- Socket Head Cap Screw
T	- Tooth (Teeth)
THD	- Thread
W	- With

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DECAL LOCATIONS

GENERAL INFORMATION

Decal Location information is provided to assist you in the proper selection and application of new decals, in the event the original decals become damaged or the machine is repainted. Refer to the appropriate illustration to determine the reference number of the desired decal. Then, using the reference number, refer to the listing to determine the part number, description and quantity.

NOTE: Refer to the *SAFETY* Chapter for the specific information provided on all of the various Safety Decals provided in the Decal Kit(s).

To ensure proper selection of the correct replacement decals, carefully review all of the illustrations which pertain to your machine **BEFORE** starting to refinish the unit. Circle each decal reference number for the decals which will require replacement and then check it off in parts list.



CAUTION

ALWAYS read and abide by the Safety Rules and Information shown on Decals. If Decal(s) become damaged, unreadable or if the unit is repainted, the Decal(s) **MUST** be replaced. When repainting, **MAKE SURE** that **ALL** Decals which apply to your machine are readable and are properly affixed to the machine in their original locations.

NEW DECAL APPLICATION

Surfaces **MUST** be free from dirt, dust, grease and other foreign material **BEFORE** applying the new decal. To apply a solid-formed decal, remove the smaller portion of the decal backing paper and apply the exposed adhesive backing to the clean surface while maintaining proper position and alignment. Then, peel the remaining portion of the backing paper off slowly while applying hand pressure to smooth-out the decal surface.

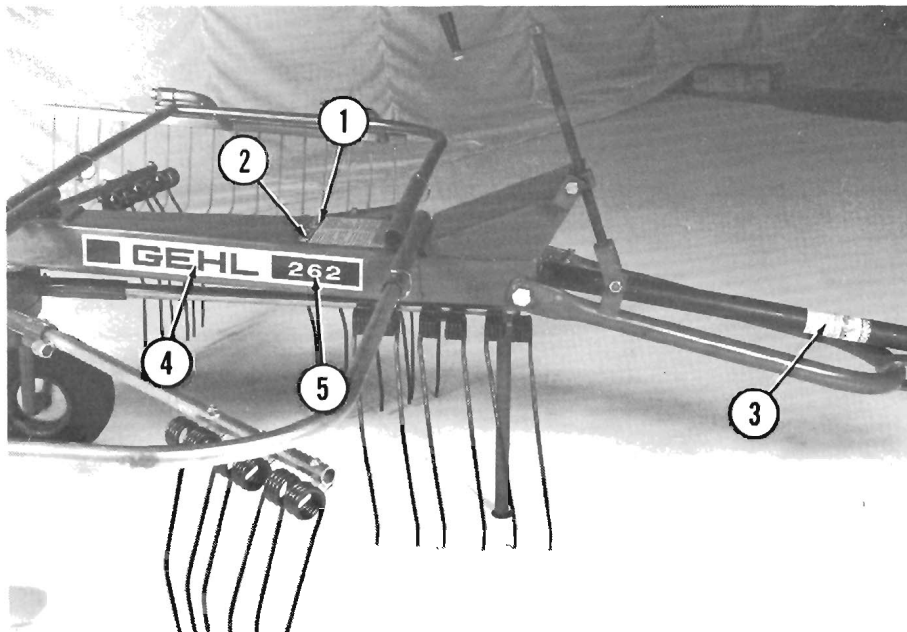
The Decal Set Number for the 260 , 261, 262 & 264 Rotary Rakes is 089313. The Set includes the following:

Ref. No.	Part No.	Description & Quantity
1	093367	WARNING - Manual
2	093373	WARNING - General
3	086903	DANGER - Rotating Drive Line
4	088314	GEHL (2 Places)
5	089303	260 (2 Places)
	090592	261 (2 Places)
	089304	262 (2 Places)
	093503	264 (2 Places)

PAINT NOTICE

Use this list to order paint for refinishing:

901225	One Gallon Blaze Paint
901226	One Gallon Malze Paint
610239	6 (12oz Spray Cans) Blaze Paint
610240	6 (12oz Spray Cans) Malze Paint



Notes

Pull-type ONLY (After SN8250)



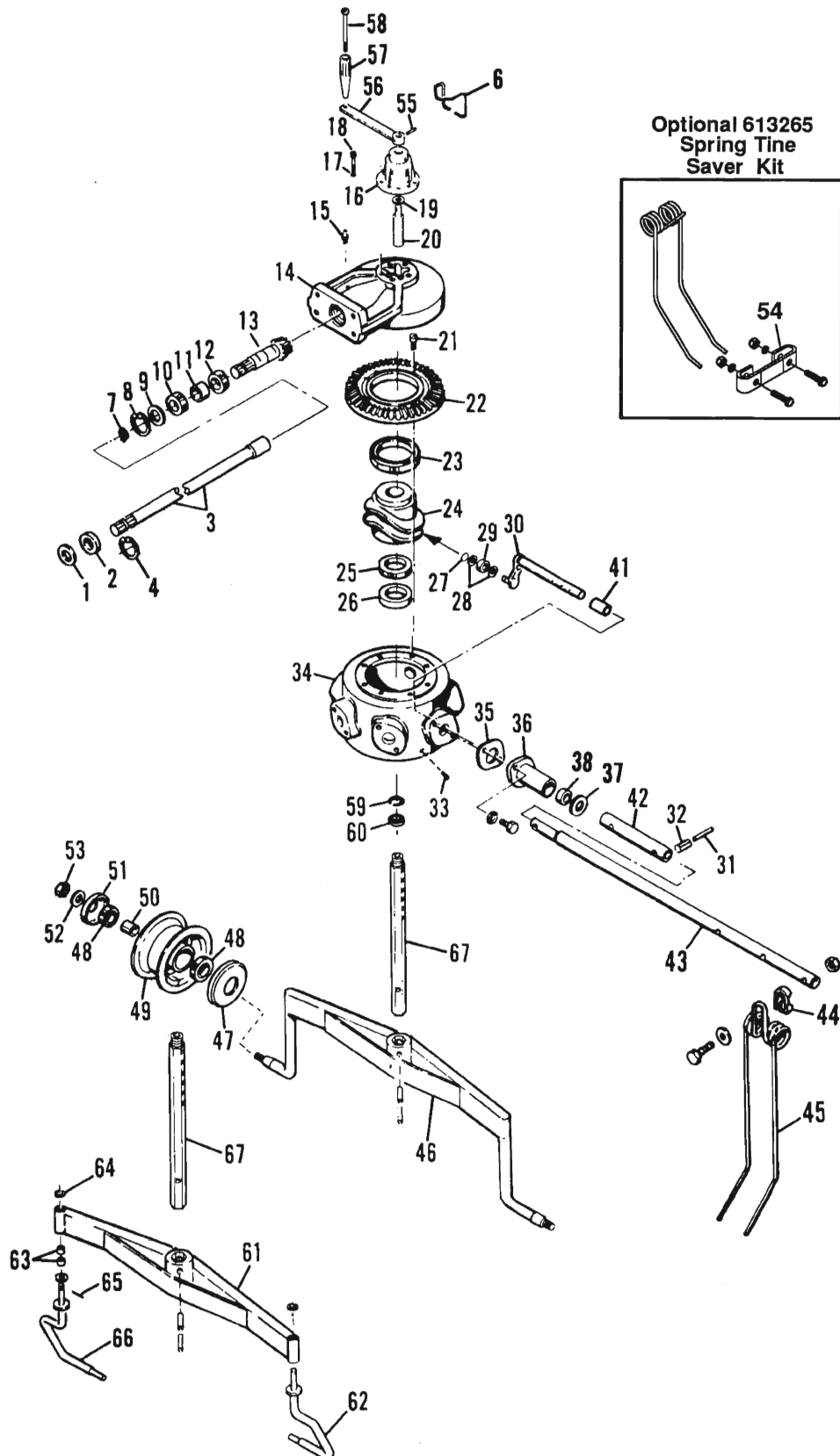
RR264 - AXLES, GEARBOX & ROTOR ASSEMBLY

Pull-type ONLY (After SN8250)

Ref. No.	Part No.	Part Name	Qty. Req.	Ref. No.	Part No.	Part Name	Qty. Req.
01	604630	PIN/HAIRPIN COTTER	1	31	613233	SEAL/OIL	11
02	613201	COVER/HEX	1	32	613106	SPACER/BEARING	11
	656140	SHCS 12.9/M14X110	3	33	610453	PIN/SPRING M10X50	13
	656138	WASHER/LOCK M14	3	34	656146	PIN/SPRING M6X50	11
03	613202	PIN/ADJUSTMENT	1	35	613653	COUPLING/TINE ARM	11
04	613200	COVER/UPPER	1	36	613654	PIN	11
	613065	FITTING/GREASE M10X1.5	1	37	613656	ARM/TINE, REMOVABLE	11
05	613536	PINION/CONICAL	1	38	613215	CLIP/SAFETY	33
06	613229	BEARING/BALL	1	39	613504	TINE/HD	33
07	613198	SPACER	1		656081	CS 8.8/M12X65	33
08	604600	BEARING/BALL	1		654046	M12 WASHER	33
09	613111	WASHER/BEARING	1		071247	M12 NILN	33
10	048512	RETAINING RING/EXTERNAL	2	40	071249	NILN M16	2
11	059567	RETAINING RING/INTERNAL	1	41	656119	WASHER/PLAIN M16	2
12	613537	SHAFT	1	42	613100	COVER/EXTERNAL	2
13	520105	BEARING/BALL	1	43	613113	BEARING/BALL	4
14	540005	RING/RETAINING INTERNAL	1	44	613283	SPACER/WHEEL BEARING	2
15	656141	SHCS/M10X25	8	45	613678	WHEEL/16X6.50-8	2
16	613203	RING GEAR/BEVEL (72T)	1	46	613340	COVER/INTERNAL	2
17	613230	BEARING/BALL	1	47	613675	CAP/SCREW	1
18	613204	CAM	1	48	613674	COVER/SCREW	1
19	130452	RING/RETAINING EXTERNAL ..	11	49	613673	SPRING	2
20	056937	WASHER	22	50	613677	AXLE	1
21	613206	ROLLER/CAM	11	51	613669	PIN	1
22	613681	ARM/CAM	11	52	613670	SCREW	1
23	613539	SPACER	11	53	613668	SPACER	1
24	613231	BEARING/BALL	1	54	613672	CRANK	1
25	613232	SEAL/OIL	1	55	613671	LOCK/CRANK	1
26	613535	BOX/GEAR	1	56	613676	SUPPORT/AXLE	1
27	540024	RING/RETAINING	1	57	613513	KEEPER/SPRING TINE	33
28	613481	WASHER/SPECIAL	1		656082	CS 8.8/M6X25	66
29	613208	GASKET	11		654001	M6 WASHER	66
30	613209	SUPPORT/SIDE	11		071244	M6 NILN	66
	656016	CS 8.8/M12X30	22				
	656118	WASHER/LOCK M12	22				

RR264 - AXLES, GEARBOX & ROTOR ASSEMBLY

3-Point ONLY (Before SN8251)



RR264 - AXLES, GEARBOX & ROTOR ASSEMBLY

3-Point ONLY (Before SN8251)

Ref. No.	Part No.	Part Name	Qty. Req.	Ref. No.	Part No.	Part Name	Qty. Req.
01	540005	RING/RETAINING INTERNAL	1	38	613233	SEAL/OIL	11
02	520105	BEARING/BALL	1	41	613539	SPACER	11
03	613537	SHAFT	1	42	613533	COUPLING/TINE ARM	11
04	048512	RETAINING RING/EXTERNAL	1	43	613529	ARM/FIXED (TINES)	11
06	613540	LATCH	1	44	613215	CLIP/SAFETY	44
07	059567	RETAINING RING/INTERNAL	1	45	613504	TINE/HD	44
08	048512	RETAINING RING/EXTERNAL	1		656081	CS 8.8/M12X65	44
09	613111	WASHER/BEARING	1		654046	M12 WASHER	44
10	604600	BEARING/BALL	1		071247	M12 NILN	44
11	613198	SPACER	1	46	613530	AXLE/FIXED WHEEL	1
12	613229	BEARING/BALL	1	47	613340	COVER/INTERNAL	2
13	613536	PINION/CONICAL	1	48	613113	BEARING/BALL	4
14	613200	COVER/UPPER	1	49	613342	RIM/WHEEL	2
15	613065	FITTING/GREASE M10X1.5	1			(FOR 6.00X15X6 TIRE)	
16	613541	COVER/HEIGHT ADJUSTER	1	50	613283	SPACER/WHEEL BEARING	2
	613052	FITTING/GREASE M6X1	1	51	613341	COVER/EXTERNAL	2
17	656138	WASHER/LOCK M14	3	52	656119	WASHER/PLAIN M16	2
18	656140	SHCS 12.9/M14X110	3	53	071249	NILN M16	2
19	654015	WASHER/M22 FLAT	1	54	613265 _a	KEEPER/SPRING TINE	33
20	613480	SCREW/HEIGHT ADJUSTING	1		656082	CS 8.8/M6X25	66
21	656141	SHCS/M10X25	8		654001	M6 WASHER	66
22	613203	RING GEAR/BEVEL (72T)	1		071244	M6 NILN	66
23	613230	BEARING/BALL	1	55	656147	PIN/SPRING	1
24	613204	CAM	1	56	613478	LEVER/ADJUSTING	1
25	613231	BEARING/BALL	1	57	613096	HANDLE	1
26	613232	SEAL/OIL	1	58	651218	SHCS/M12X110	1
27	130452	RING/RETAINING EXTERNAL	11		071247	NILN/M12	1
28	056937	WASHER	22	59	540024	RING/RETAINING	1
29	613206	ROLLER/CAM	11	60	613481	WASHER/SPECIAL	1
30	613681	ARM/CAM	11	61	613528	AXLE/CASTOR WHEEL	1
31	656146	PIN/SPRING M6X50	22	62	613486	FORK/LEFT HAND	1
32	610453	PIN/SPRING M10X50	22	63	613484	BUSHING/FORK	4
33	660065	PLUG/PIPE 3/8	2	64	3H55	WASHER/M31X40X1	2
34	613535	BOX/GEAR	1	65	656146	PIN/SPRING M6X50	2
35	613208	GASKET	11	66	613485	FORK/RIGHT HAND	1
36	613209	SUPPORT/SIDE	11	67	613507	SHAFT/AXLE HEX	1
	656016	CS 8.8/M12X30	22		610453	PIN/SPRING M10X50	1
	656118	WASHER/LOCK M12	22		656146	PIN/SPRING M6X50	1
37	613106	SPACER/BEARING	11				

a) For replacement order 613513 (Incl. hardware)

Pull-type ONLY (After SN3600)



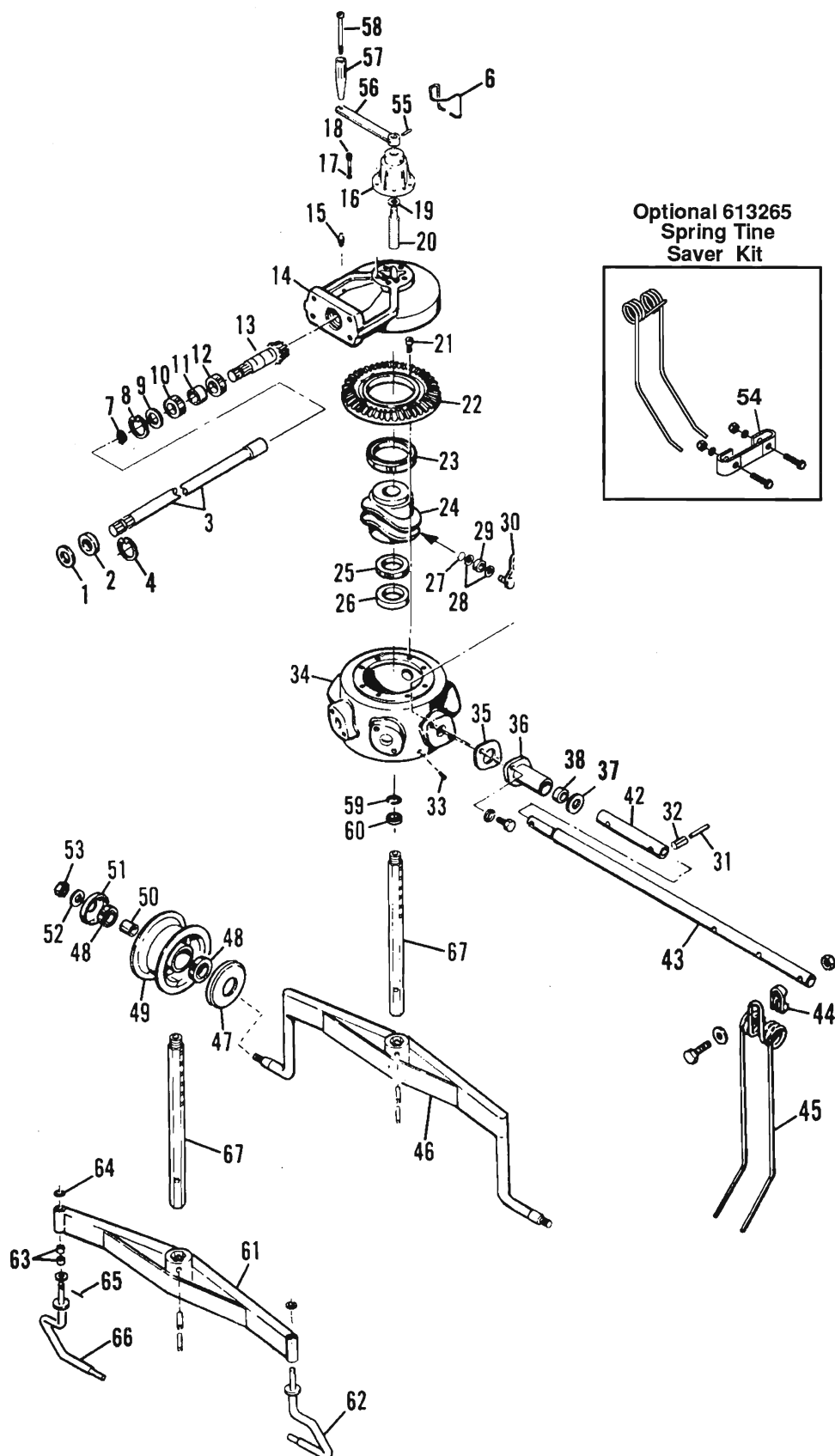
RR262 - AXLES, GEARBOX & ROTOR ASSEMBLY

Pull-type ONLY (After SN3600)

Ref. No.	Part No.	Part Name	Qty. Req.	Ref. No.	Part No.	Part Name	Qty. Req.
01	604630	PIN/HAIRPIN COTTER	1	31	613233	SEAL/OIL	9
02	613201	COVER/HEX	1	32	613106	SPACER/BEARING	9
	656140	SHCS 12.9/M14X110	3	33	610453	PIN/SPRING M10X50	9
	656138	WASHER/LOCK M14	3	34	656146	PIN/SPRING M6X50	9
03	613202	PIN/ADJUSTMENT	1	35	613653	COUPLING/TINE ARM	9
04	613200	COVER/UPPER	1	36	613654	PIN	9
	613065	FITTING/GREASE M10X1.5	1	37	613655	ARM/TINE, REMOVABLE	9
05	613536	PINION/CONICAL	1	38	613215	CLIP/SAFETY	27
06	613229	BEARING/BALL	1	39	613504	TINE/HD	27
07	613198	SPACER	1		656081	CS 8.8/M12X65	27
08	604600	BEARING/BALL	1		654046	M12 WASHER	27
09	613111	WASHER/BEARING	1		071247	M12 NILN	27
10	048512	RETAINING RING/EXTERNAL	2	40	071249	NILN M16	2
11	059567	RETAINING RING/INTERNAL	1	41	656119	WASHER/PLAIN M16	2
12	613537	SHAFT	1	42	613100	COVER/EXTERNAL	2
13	301295	BEARING/BALL	1	43	613113	BEARING/BALL	4
14	540005	RING/RETAINING INTERNAL	1	44	613283	SPACER/WHEEL BEARING	2
15	656141	SHCS/M10X25	8	45	613678	WHEEL/16X6.50-8	2
16	613203	RING GEAR/BEVEL (72T)	1	46	613340	COVER/INTERNAL	2
17	613230	BEARING/BALL	1	47	613675	CAP/SCREW	1
18	613204	CAM	1	48	613674	COVER/SCREW	1
19	130452	RING/RETAINING EXTERNAL	9	49	613673	SPRING	2
20	056937	WASHER	18	50	613677	AXLE	1
21	613206	ROLLER/CAM	9	51	613669	PIN	1
22	613531	ARM/CAM	9	52	613670	SCREW	1
23	613538	SPACER	9	53	613668	SPACER	1
24	613231	BEARING/BALL	1	54	613672	CRANK	1
25	613232	SEAL/OIL	1	55	613671	LOCK/CRANK	1
26	613534	BOX/GEAR	1	56	613676	SUPPORT/AXLE	1
27	540024	RING/RETAINING	1	57	613513	KEEPER/SPRING TINE	27
28	613481	WASHER/SPECIAL	1		656082	CS 8.8/M6X25	54
29	613208	GASKET	9		654001	M6 WASHER	54
30	613209	SUPPORT/SIDE	9		071244	M6 NILN	54
	656016	CS 8.8/M12X30	18				
	656118	WASHER/LOCK M12	18				

RR262 - AXLES, GEARBOX & ROTOR ASSEMBLY

(After SN3400 & Before SN3601 Pull-type ONLY or After SN6135 3-Point ONLY)



RR262 - AXLES, GEARBOX & ROTOR ASSEMBLY

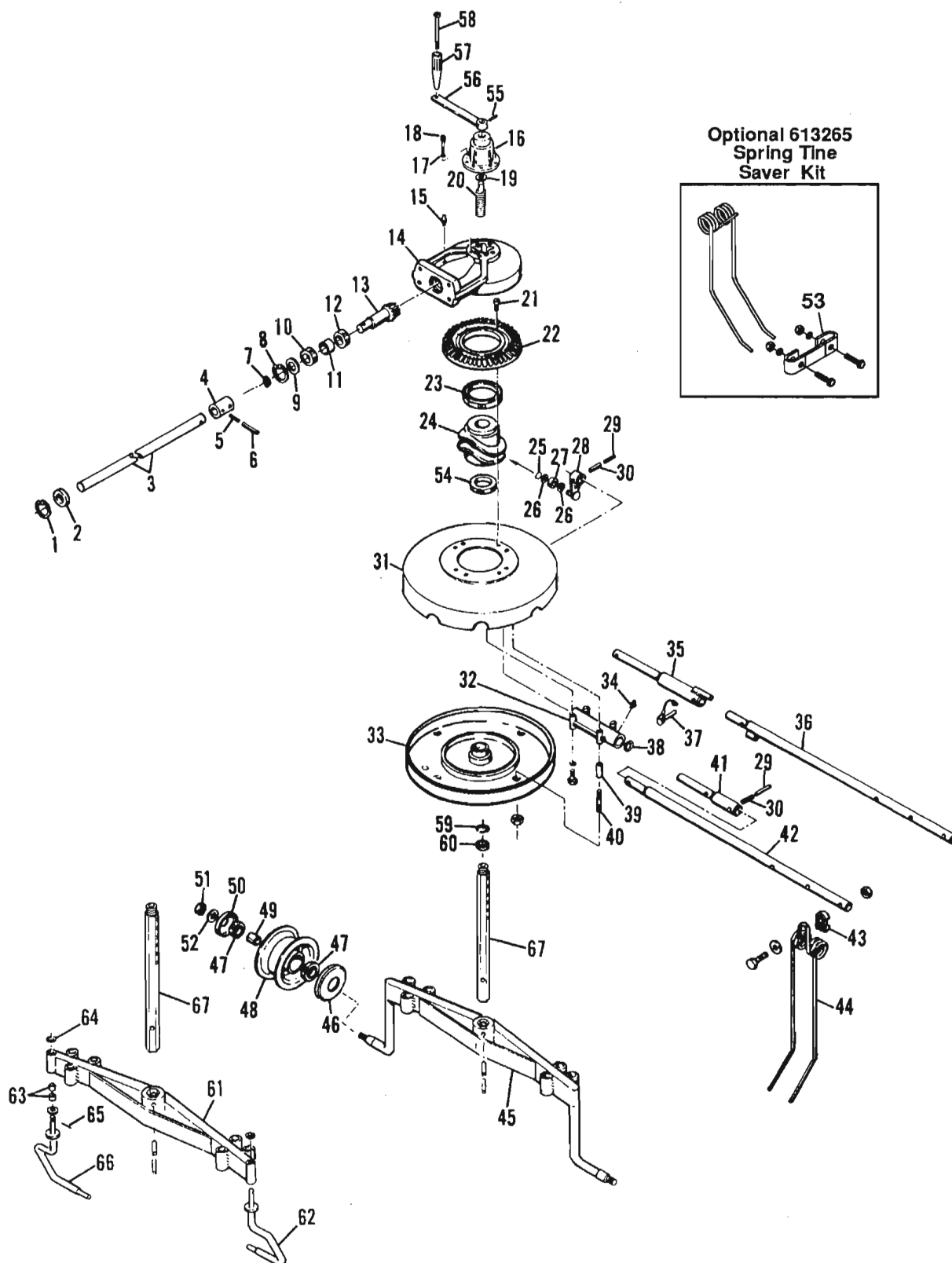
(After SN3400 & Before SN3601 Pull-type ONLY or After SN6135 3-Point ONLY)

Ref. No.	Part No.	Part Name	Qty. Req.	Ref. No.	Part No.	Part Name	Qty. Req.
01	540005	RING/RETAINING INTERNAL	1	41	613538	SPACER	9
02	301295	BEARING/BALL	1	42	613533	COUPLING/TINE ARM	9
03	613537	SHAFT	1	43	613532	ARM/FIXED (TINES)	9
04	048512	RETAINING RING/EXTERNAL	1	44	613215	CLIP/SAFETY	27
06	613540	LATCH	1	45	613504	TINE/HD	27
07	059567	RETAINING RING/INTERNAL	1		656081	CS 8.8/M12X65	27
08	048512	RETAINING RING/EXTERNAL	1		654046	M12 WASHER	27
09	613111	WASHER/BEARING	1		071247	M12 NILN	27
10	604600	BEARING/BALL	1	46	613530	AXLE/FIXED WHEEL	1
11	613198	SPACER	1	47	613340	COVER/INTERNAL	2
12	613229	BEARING/BALL	1	48	613113	BEARING/BALL	4
13	613536	PINION/CONICAL	1	49	613342	RIM/WHEEL	2
14	613200	COVER/UPPER	1			(FOR 6.00X15X6 TIRE)	
15	613065	FITTING/GREASE M10X1.5	1	50	613283	SPACER/WHEEL BEARING	2
16	613541	COVER/HEIGHT ADJUSTER	1	51	613341	COVER/EXTERNAL	2
	613052	FITTING/GREASE M6X1	1	52	656119	WASHER/PLAIN M16	2
17	656138	WASHER/LOCK M14	3	53	071249	NILN M16	2
18	656140	SHCS 12.9/M14X110	3	54	613265 ^a	KEEPER/SPRING TINE	27
19	654015	WASHER/M22 FLAT	1		656082	CS 8.8/M6X25	54
20	613480	SCREW/HEIGHT ADJUSTING	1		654001	M6 WASHER	54
21	656141	SHCS/M10X25	8		071244	M6 NILN	54
22	613203	RING GEAR/BEVEL (72T)	1	55	656147	PIN/SPRING	1
23	613230	BEARING/BALL	1	56	613478	LEVER/ADJUSTING	1
24	613204	CAM	1	57	613096	HANDLE	1
25	613231	BEARING/BALL	1	58	651218	SHCS/M12X110	1
26	613232	SEAL/OIL	1		071247	NILN/M12	1
27	130452	RING/RETAINING EXTERNAL	9	59	540024	RING/RETAINING	1
28	056937	WASHER	18	60	613481	WASHER/SPECIAL	1
29	613206	ROLLER/CAM	9	61	613528	AXLE/CASTOR WHEEL	1
30	613531	ARM/CAM	9	62	613486	FORK/LEFT HAND	1
31	656146	PIN/SPRING M6X50	18	63	613484	BUSHING/FORK	4
32	610453	PIN/SPRING M10X50	18	64	3H55	WASHER/M31X40X1	2
33	660065	PLUG/PIPE 3/8	2	65	656146	PIN/SPRING M6X50	2
34	613534	BOX/GEAR	1	66	613485	FORK/RIGHT HAND	1
35	613208	GASKET	9	67	613507	SHAFT/AXLE HEX	1
36	613209	SUPPORT/SIDE	9		610453	PIN/SPRING M10X50	1
	656016	CS 8.8/M12X30	18		656146	PIN/SPRING M6X50	1
	656118	WASHER/LOCK M12	18				
37	613106	SPACER/BEARING	9				
38	613233	SEAL/OIL	9				

a) For replacement order 613513 (Incl. hardware)

RR262 - AXLES, GEAR ENCLOSURE & ROTOR ASSEMBLY

(After SN3335 Pull-type ONLY or SN6100 (3-Point ONLY) & Before SN3401 Pull-type ONLY or SN6136 3-Point ONLY)



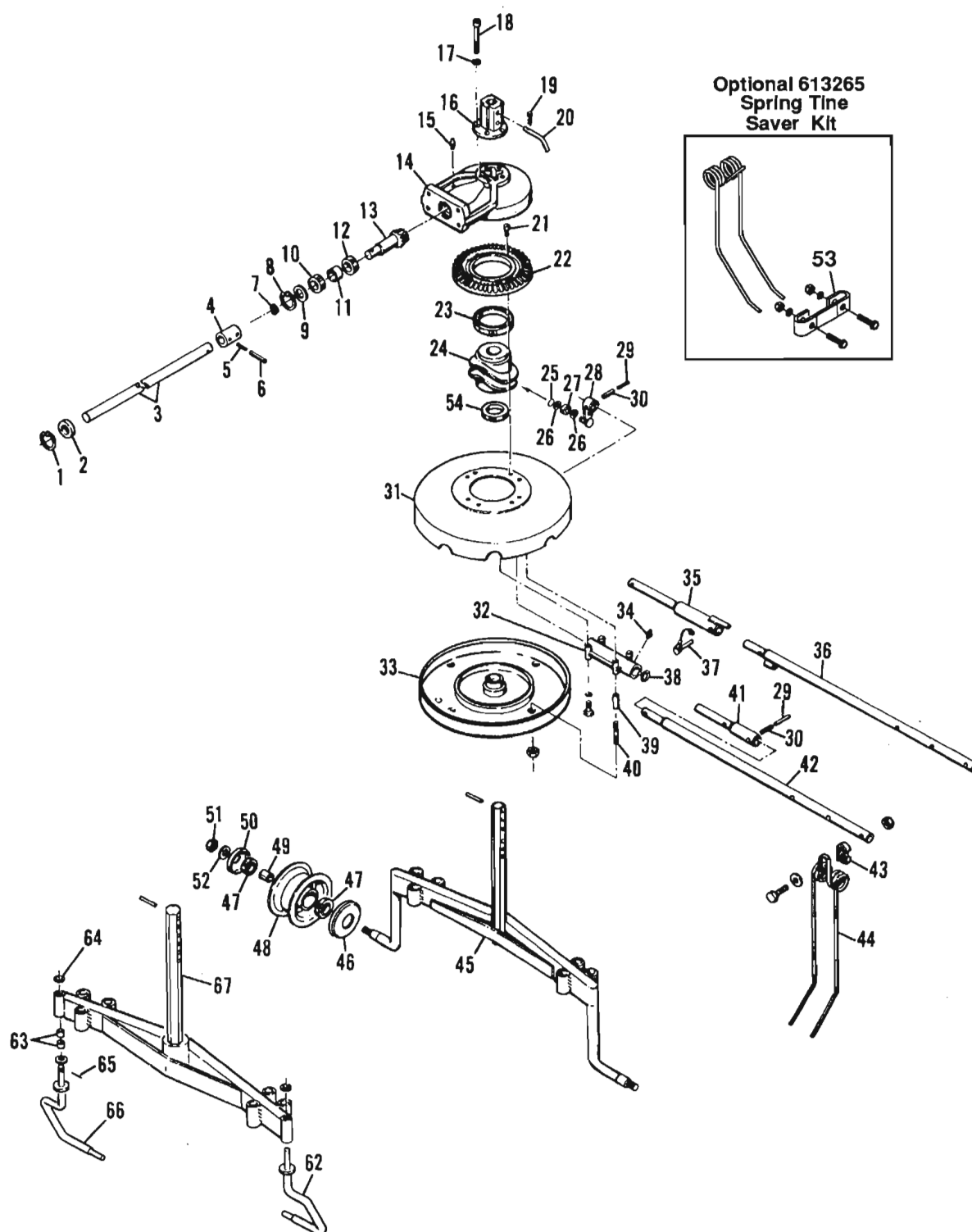
RR262 - AXLES, GEAR ENCLOSURE & ROTOR ASSEMBLY

(After SN3335 Pull-type ONLY or SN6100 (3-Point ONLY) & Before SN3401
Pull-type ONLY or SN6136 3-Point ONLY)

Ref. No.	Part No.	Part Name	Qty. Req.	Ref. No.	Part No.	Part Name	Qty. Req.
01	540005	RING/RETAINING INTERNAL	1	40	613297	ROD/THREADED	4
02	301295	BEARING/BALL	1		071246	NILN/M10	4
03	613218	AXLE/CONNECTING (SHAFT)	1	41	613226 ^a	AXLE	3
04	613217	COUPLING/JOINT	1	42	613211 ^b	ARM/FIXED (TINES)	3
05	613237	PIN/SPRING M7X45	2	43	613215	CLIP/SAFETY	27
06	613238	PIN/SPRING M12X45	2	44	613504	TINE/HD	27
07	059567	RING/RETAINING INTERNAL	1		656081	CS 8.8/M12X65	27
08	048512	RING/RETAINING EXTERNAL	1		654046	WASHER/M12	27
09	613111	WASHER/BEARING	1		071247	NILN/M12	27
10	604600	BEARING/BALL	1	45	613487	AXLE/FIXED WHEEL	1
11	613198	SPACER	1	46	613340	COVER/INTERNAL	2
12	613229	BEARING/BALL	1	47	613113	BEARING/BALL	4
13	613199	PINION/CONICAL	1	48	613342	RIM/WHEEL	2
14	613200	COVER/UPPER	1			(FOR 6.00X15X6 TIRE)	
15	613065	FITTING/GREASE M10X1.5	1	49	613283	SPACER/WHEEL BEARING	2
16	613479	COVER/HEIGHT ADJUSTER	1	50	613341	COVER/EXTERNAL	2
	613052	FITTING/GREASE M6X1	1	51	071249	NILN/M16	2
17	656138	WASHER/LOCK M14	3	52	656119	WASHER/M16	2
18	656140	SHCS 12.9/M14X110	3	53	613265 ^c	KEEPER/SPRING TINE	27
19	654015	WASHER/M22 FLAT	1		656082	CS 8.8/M6X25	54
20	613480	SCREW/HEIGHT ADJUSTING	1		654001	WASHER/M6	54
21	656141	SHCS/M10X25	8		071244	NILN/M6	54
22	613203	RING GEAR/BEVEL (72T)	1	54	613231	BEARING/BALL	1
23	613230	BEARING/BALL	1	55	656147	PIN/SPRING	1
24	613204	CAM	1	56	613478	LEVER/ADJUSTING	1
25	130452	RING/RETAINING EXTERNAL	9	57	613096	HANDLE	1
26	056937	WASHER	18	58	651218	SHCS/M12X110	1
27	613206	ROLLER/CAM	9		071247	NILN/M12	1
28	613207	ARM/CAM	9	59	540024	RING/RETAINING	1
29	656146	PIN/SPRING M6X50	12	60	613481	WASHER/SPECIAL	1
30	610453	PIN/SPRING M10X50	12	61	613488	AXLE/CASTOR WHEEL	1
31	613223	COVER/CENTRAL GUARD	1	62	613486	FORK/LEFT HAND	1
32	613225	SUPPORT/LOWER	9	63	613484	BUSHING/FORK	4
	656117	CS 8.8/M10X75	32	64	3H55	WASHER/M31X40X1	2
	656103	WASHER/LOCK M10	36	65	656146	PIN/SPRING M6X50	2
33	613224	COVER/LOWER	1	66	613485	FORK/RIGHT HAND	1
34	613052	FITTING/GREASE M6X1	9	67	613507	SHAFT/AXLE HEX	1
35	613227	AXLE/PIVOT	6		610453	PIN/SPRING M10X50	1
36	613505	ARM/H.D. TINE W/BUSHING	6		656146	PIN/SPRING M6X50	1
37	066452	PIN/LOCK (5/16")	6				
38	613294	O-RING	9	a)		For replacement order 613493	
39	613298	SPACER/PIPE	4	b)		For replacement order 613505	
				c)		For replacement order 613513 (Incl. hardware)	

RR262 - AXLES, GEAR ENCLOSURE & ROTOR ASSEMBLY

(Before SN3336)



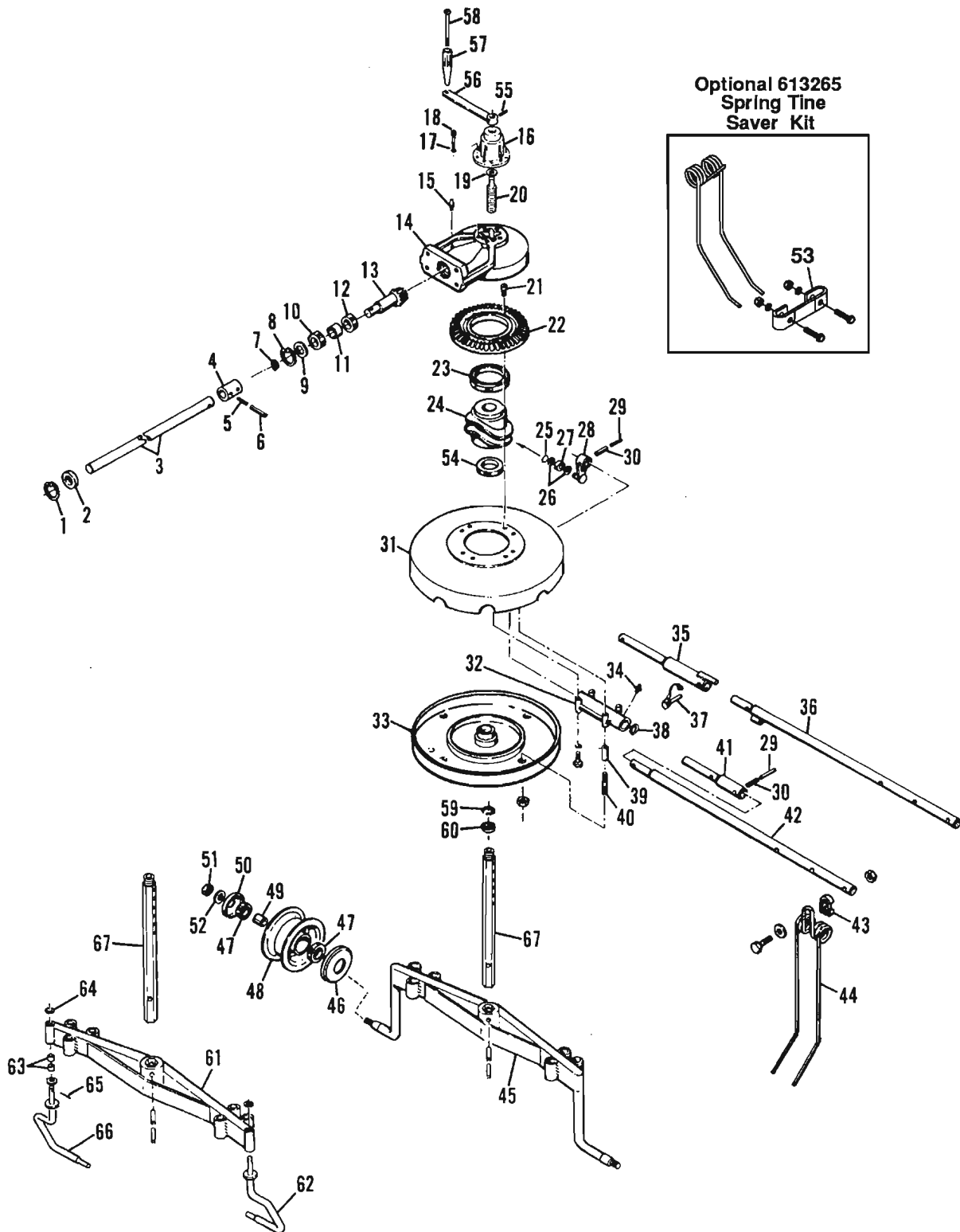
RR262 - AXLES, GEAR ENCLOSURE & ROTOR ASSEMBLY

(Before SN3336)

Ref. No.	Part No.	Part Name	Qty. Req.	Ref. No.	Part No.	Part Name	Qty. Req.
01	540005	RING/RETAINING INTERNAL	1	41	613226 _a	AXLE	3
02	301295	BEARING/BALL	1	42	613211 _b	ARM/FIXED (TINES)	3
03	613218	AXLE/CONNECTING (SHAFT)	1	43	613215	CLIP/SAFETY	27
04	613217	COUPLING/JOINT	1	44	613504	TINE/HD	27
05	613237	PIN/SPRING M7X45	2		656081	CS 8.8/M12X65	27
06	613238	PIN/SPRING M12X45	2		654046	WASHER/M12	27
07	059567	RING/RETAINING INTERNAL	1		071247	NILN/M12	27
08	048512	RING/RETAINING EXTERNAL	1	45	613222	AXLE/FIXED WHEEL	1
09	613111	WASHER/BEARING	1		610453	PIN/SPRING M10X50	1
10	604600	BEARING/BALL	1	46	613099	COVER/INTERNAL	2
11	613198	SPACER	1			(2 PC WHEEL)	
12	613229	BEARING/BALL	1		613340	COVER/INTERNAL	2
13	613199	PINION/CONICAL	1			(1 PC WHEEL)	
14	613200	COVER/UPPER	1	47	613113	BEARING/BALL	4
15	613065	FITTING/GREASE M10X1.5	1	48	613102	RIM W/HUB (2 PC WHEEL)	2
16	613201	COVER/HEX	1			(FOR 6.00X15X6-PLY TIRE)	
17	656138	WASHER/LOCK M14	3		613342	RIM/WHEEL (1 PC WHEEL)	2
18	656140	SHCS 12.9/M14X110	3			(FOR 6.00X15X6-PLY TIRE)	
19	604630	PIN/HAIRPIN COTTER	1	49	613283	SPACER/WHEEL BEARING	2
20	613202	PIN/ADJUSTMENT	1	50	613100	COVER/EXTERNAL	2
21	656141	SHCS/M10X25	8			(2 PC WHEEL)	
22	613203	RING GEAR/BEVEL (72T)	1		613341	COVER/EXTERNAL	2
23	613230	BEARING/BALL	1			(1 PC WHEEL)	
24	613204	CAM	1	51	071249	NILN/M16	2
25	130452	RING/RETAINING EXTERNAL	9	52	656119	WASHER/M16	2
26	056937	WASHER	18	53	613265 _c	KEEPER/SPRING TINE	27
27	613206	ROLLER/CAM	9		656082	CS 8.8/M6X25	54
28	613207	ARM/CAM	9		654001	WASHER/M6	54
29	656146	PIN/SPRING M6X50	12		071244	NILN/M6	54
30	610453	PIN/SPRING M10X50	12	54	613231	BEARING/BALL	1
31	613223	COVER/CENTRAL GUARD	1	62	613486	FORK/LEFT HAND	1
32	613225	SUPPORT/LOWER	9	63	613484	BUSHING/FORK	4
	656117	CS 8.8/M10X75	32	64	3H55	WASHER/M31X40X1	2
	656103	WASHER/LOCK M10	36	65	656146	PIN/SPRING M6X50	2
33	613224	COVER/LOWER	1	66	613485	FORK/RIGHT HAND	1
34	613052	FITTING/GREASE M6X1	9	67	613483	SHAFT/AXLE HEX	1
35	613227	AXLE/PIVOT	6		610453	PIN/SPRING M10X50	1
36	613505	ARM/H.D. TINE W/BUSHING	6				
37	066452	PIN/LOCK (5/16")	6				
38	613294	O-RING	9				
39	613298	SPACER/PIPE	4				
40	613297	ROD/THREADED	4				
	071246	M10 NILN	4				

- a) For replacement order 613493
- b) For replacement order 613505
- c) For replacement order 613513 (Incl. hardware)

RR261 - AXLES, GEAR ENCLOSURE & ROTOR ASSEMBLY



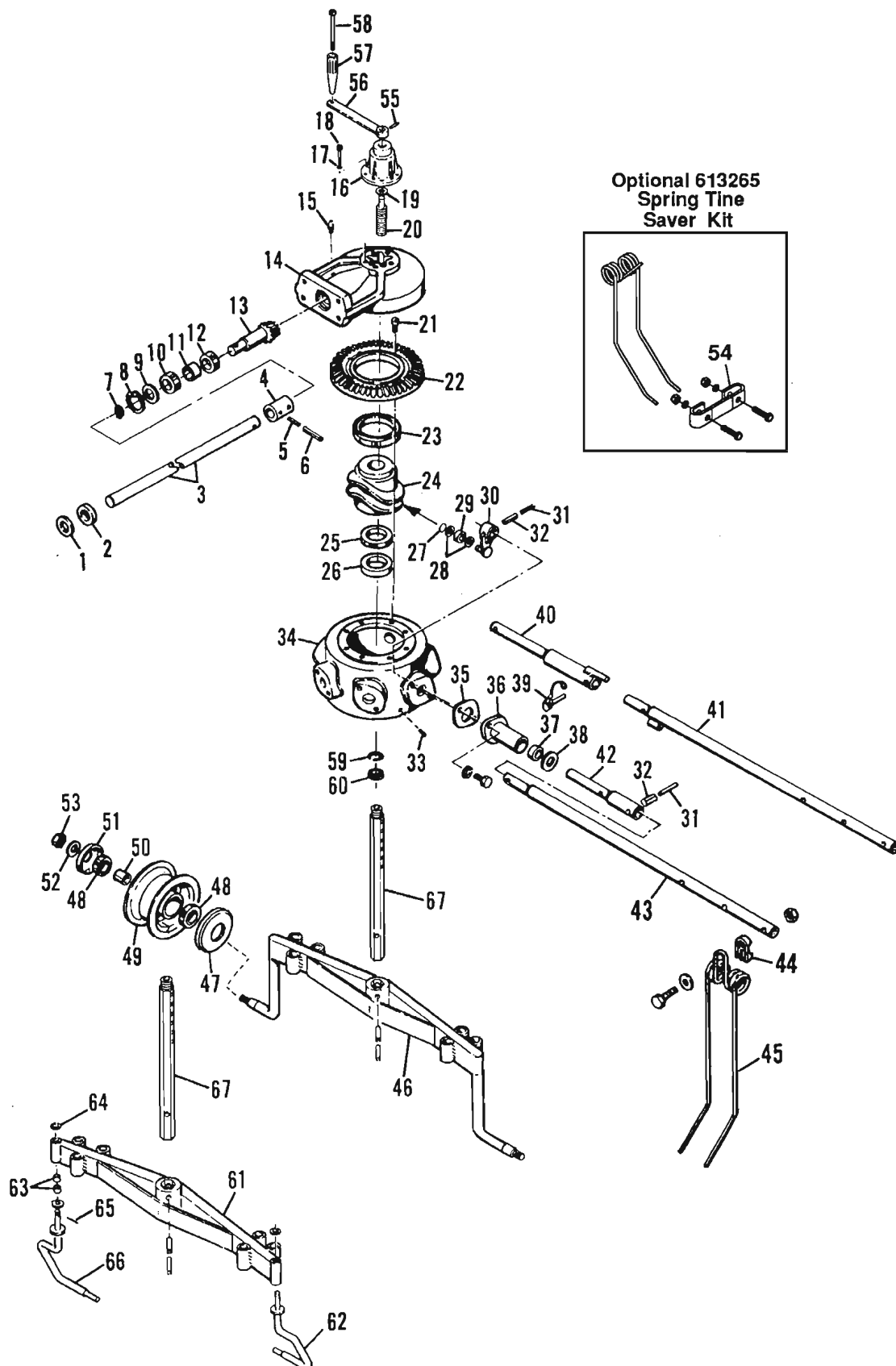
RR261 - AXLES, GEAR ENCLOSURE & ROTOR ASSEMBLY

Ref. No.	Part No.	Part Name	Qty. Req.	Ref. No.	Part No.	Part Name	Qty. Req.
01	540005	RING/RETAINING INTERNAL	1	40	613297	ROD/THEADED	4
02	301295	BEARING/BALL	1		071246	NILN/M10	4
03	613218	AXLE/CONNECTING (SHAFT)	1	41	613494 ^a	AXLE	3
04	613217	COUPLING/JOINT	1	42	613211 ^b	ARM/FIXED (TINES)	3
05	613237	PIN/SPRING M7X45	2	43	613215	CLIP/SAFETY	24
06	613238	PIN/SPRING M12X45	2	44	613504	TINE/HD	24
07	059567	RING/RETAINING INTERNAL	1		656081	CS 8.8/M12X65	24
08	048512	RING/RETAINING EXTERNAL	1		654046	WASHER/M12	24
09	613111	WASHER/BEARING	1		071247	NILN/M12	24
10	604600	BEARING/BALL	1	45	613487	AXLE/FIXED WHEEL	1
11	613198	SPACER	1	46	613340	COVER/INTERNAL	2
12	613229	BEARING/BALL	1	47	613113	BEARING/BALL	4
13	613199	PINION/CONICAL	1	48	613342	RIM/WHEEL (FOR 6.00X 15X6-PLY TIRE)	2
14	613200	COVER/UPPER	1	49	613283	SPACER/WHEEL BEARING	2
15	613065	FITTING/GREASE M10X1.5	1	50	613341	COVER/EXTERNAL	2
16	613479	COVER/HEIGHT ADJUSTER	1	51	071249	NILN/M16	2
	613052	FITTING/GREASE M6X1	1	52	656119	WASHER/M16	2
17	656138	WASHER/LOCK M14	3	53	613265 ^c	KEEPER/SPRING TINE	24
18	656140	SHCS 12.9/M14X110	3		656082	CS 8.8/M6X25	48
19	654015	WASHER/M22 FLAT	1		654001	WASHER/M6	48
20	613480	SCREW/HEIGHT ADJUSTING	1		071244	NILN/M6	48
21	656141	SHCS/M10X25	8	54	613231	BEARING/BALL	1
22	613203	RING GEAR/BEVEL (72T)	1	55	656147	PIN/SPRING	1
23	613230	BEARING/BALL	1	56	613478	LEVER/ADJUSTING	1
24	613204	CAM	1	57	613096	HANDLE	1
25	130452	RING/RETAINING EXTERNAL	8	58	651218	SHCS/M12X110	1
26	056937	WASHER	16		071247	NILN M12	1
27	613206	ROLLER/CAM	8	59	540024	RING/RETAINING	1
28	613207	ARM/CAM	8	60	613481	WASHER/SPECIAL	1
29	656146	PIN/SPRING M6X50	10	61	613488	AXLE/CASTOR WHEEL	1
30	610453	PIN/SPRING M10X50	10	62	613486	FORK/LEFT HAND	1
31	613491	COVER/CENTRAL GUARD	1	63	613484	BUSHING/FORK	4
32	613225	SUPPORT/LOWER	8	64	3H55	WASHER/M31X40X1	2
	656117	CS 8.8/M10X75	28	65	656146	PIN/SPRING M6X50	2
	656103	WASHER/LOCK M10	36	66	613485	FORK/RIGHT HAND	1
33	613492	COVER/LOWER	1	67	613507	SHAFT/AXLE HEX	1
34	613052	FITTING/GREASE M6X1	8		610453	PIN/SPRING M10X50	1
35	613493	AXLE/PIVOT	6		656146	PIN/SPRING M6X50	1
36	613505	ARM/H.D. TINE W/BUSHING	6				
37	066452	PIN/LOCK (5/16")	6				
38	613294	O-RING	8				
39	613298	SPACER/PIPE	4				

- a) For replacement order 613493
- b) For replacement order 613505
- c) For replacement order 613513 (Incl. hardware)

RR260 - AXLES, GEARBOX & ROTOR ASSEMBLY

(After SN2540 Pull-type or After SN5100 3-Point)



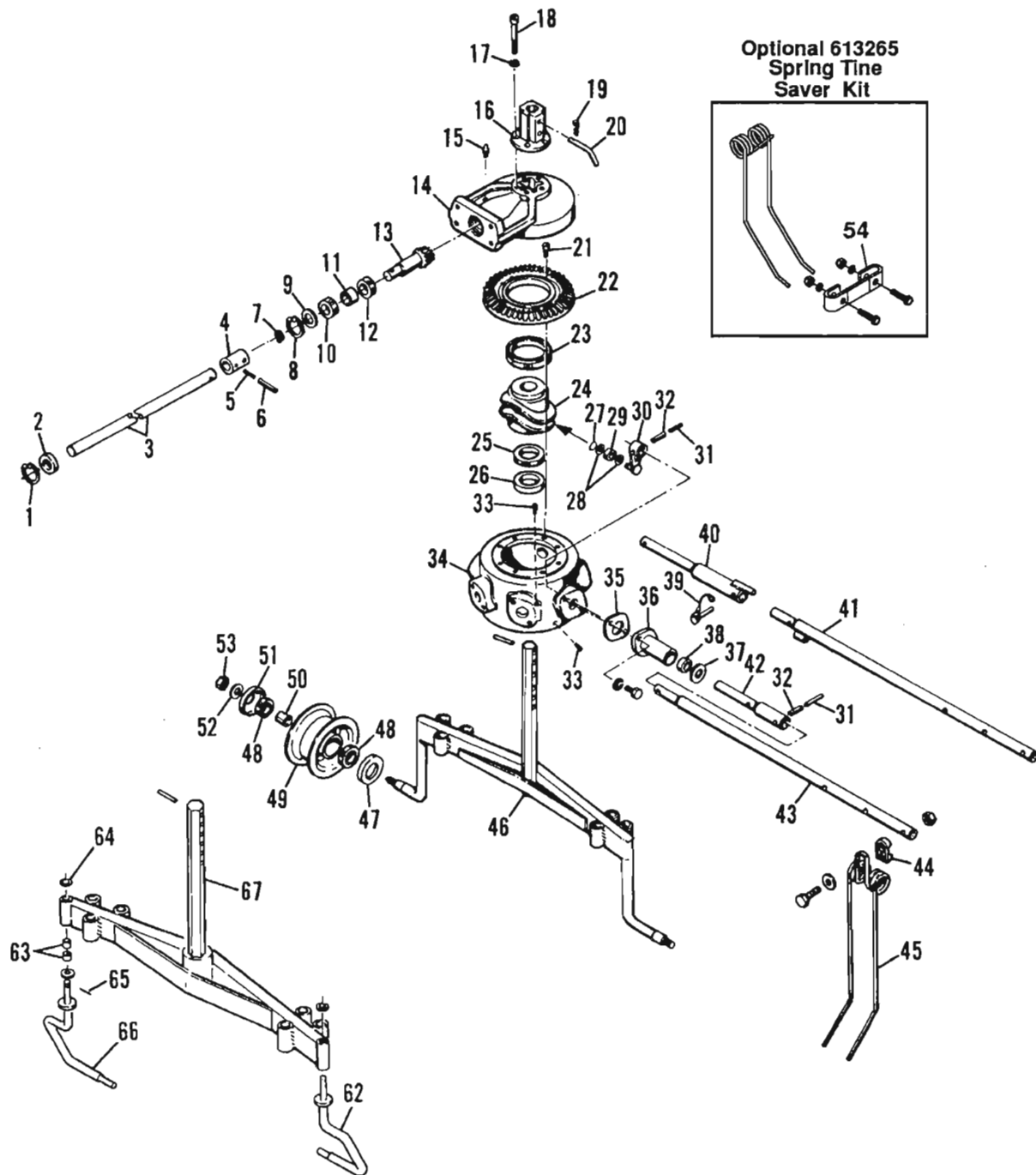
RR260 - AXLES, GEARBOX & ROTOR ASSEMBLY

(After SN2540 Pull-type or After SN5100 3-Point)

Ref. No.	Part No.	Part Name	Qty. Req.	Ref. No.	Part No.	Part Name	Qty. Req.
01	540005	RING/RETAINING INTERNAL	1	40	613212	AXLE/PIVOT	5
02	301295	BEARING/BALL	1	41	613505	ARM/ H.D. TINE W/BUSHING	5
03	613218	AXLE/CONNECTING (SHAFT)	1	42	613210 _a	AXLE	2
04	613217	JOINT/COUPLING	1	43	613211 _b	ARM/FIXED (TINES)	2
05	613237	PIN/SPRING M7X45	2	44	613215	CLIP/SAFETY	21
06	613238	PIN/SPRING M12X45	2	45	613504	TINE/HD	21
07	059567	RETAINING RING/INTERNAL	1		656081	CS 8.8/M12X65	21
08	048512	RETAINING RING/EXTERNAL	1		654046	M12 WASHER	21
09	613111	WASHER/BEARING	1		071247	M12 NILN	21
10	604600	BEARING/BALL	1	46	613487	AXLE/FIXED WHEEL	1
11	613198	SPACER	1	47	613340	COVER/INTERNAL	2
12	613229	BEARING/BALL	1	48	613113	BEARING/BALL	4
13	613199	PINION/CONICAL	1	49	613342	RIM/WHEEL	2
14	613200	COVER/UPPER	1			(FOR 6.00X15X6-PLY TIRE)	
15	613065	FITTING/GREASE M10X1.5	1	50	613283	SPACER/WHEEL BEARING	2
16	613479	COVER/HEIGHT ADJUSTER	1	51	613341	COVER/EXTERNAL	2
	613052	FITTING/GREASE M6X1	1	52	656119	WASHER/PLAIN M16	2
17	656138	WASHER/LOCK M14	3	53	071249	NILN M16	2
18	656140	SHCS 12.9/M14X110	3	54	613265 _c	KEEPER/SPRING TINE	21
19	654015	WASHER/M22 FLAT	1		656082	CS 8.8/M6X25	42
20	613480	SCREW/HEIGHT ADJUSTING	1		654001	M6 WASHER	42
21	656141	SHCS/M10X25	8		071244	M6 NILN	42
22	613203	RING GEAR/BEVEL (72T)	1	55	656147	PIN/SPRING	1
23	613230	BEARING/BALL	1	56	613478	LEVER/ADJUSTING	1
24	613204	CAM	1	57	613096	HANDLE	1
25	613231	BEARING/BALL	1	58	651218	SHCS/M12X110	1
26	613232	SEAL/OIL	1		071247	NILN/M12	1
27	130452	RING/RETAINING EXTERNAL	7	59	540024	RING/RETAINING	1
28	056937	WASHER	14	60	613481	WASHER/SPECIAL	1
29	613206	ROLLER/CAM	7	61	613488	AXLE/CASTOR WHEEL	1
30	613207	ARM/CAM	7	62	613486	FORK/LEFT HAND	1
31	656146	PIN/SPRING M6X50	9	63	613484	BUSHING/FORK	4
32	610453	PIN/SPRING M10X50	9	64	3H55	WASHER/M31X40X1	2
33	660065	PLUG/PIPE 3/8	2	65	656146	PIN/SPRING M6X50	2
34	613205	BOX/GEAR	1	66	613485	FORK/RIGHT HAND	1
35	613208	GASKET	7	67	613507	SHAFT/AXLE HEX	1
36	613209	SUPPORT/SIDE	7		610453	PIN/SPRING M10X50	1
	656016	CS 8.8/M12X30	14		656146	PIN/SPRING M6X50	1
	656118	WASHER/LOCK M12	14	a)	For replacement order 613212		
37	613106	SPACER/BEARING	7	b)	For replacement order 613505		
38	613233	SEAL/OIL	7	c)	For replacement order 613513 (Incl. hardware)		
39	066452	PIN/LOCK (5/16")	5				

RR260 - AXLES, GEARBOX & ROTOR ASSEMBLY

(Before SN2541)



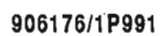
RR260 - AXLES, GEARBOX & ROTOR ASSEMBLY

(Before SN2541)

Ref. No.	Part No.	Part Name	Qty. Req.	Ref. No.	Part No.	Part Name	Qty. Req.
01	540005	RING/RETAINING INTERNAL	1	40	613212	AXLE/PIVOT	5
02	301295	BEARING/BALL	1	41	613505	ARM/ H.D. TINE W/BUSHING	5
03	613218	AXLE/CONNECTING (SHAFT)	1	42	613210 _a	AXLE	2
04	613217	JOINT/COUPLING	1	43	613211 _b	ARM/FIXED (TINES)	2
05	613237	PIN/SPRING M7X45	2	44	613215	CLIP/SAFETY	21
06	613238	PIN/SPRING M12X45	2	45	613504	TINE/HD	21
07	059567	RETAINING RING/INTERNAL	1		656081	CS 8.8/M12X65	21
08	048512	RETAINING RING/EXTERNAL	1		654046	M12 WASHER	21
09	613111	WASHER/BEARING	1		071247	M12 NILN	21
10	604600	BEARING/BALL	1	46	613222	AXLE/FIXED WHEEL	1
11	613198	SPACER	1		610453	PIN/SPRING M10X50	1
12	613229	BEARING/BALL	1	47	613099	COVER/INTERNAL	2
13	613199	PINION/CONICAL	1			(2 PC WHEEL)	
14	613200	COVER/UPPER	1		613340	COVER/INTERNAL	2
15	613065	FITTING/GREASE M10X1.5	1			(1 PC WHEEL)	
16	613201	COVER/HEX	1	48	613113	BEARING/BALL	4
17	656138	WASHER/LOCK M14	3	49	613102	RIM W/HUB (2 PC WHEEL)	2
18	656140	SHCS 12.9/M14X110	3			(FOR 6.00X15X6 TIRE)	
19	604630	PIN/HAIRPIN COTTER	1		613342	RIM/WHEEL (1 PC WHEEL)	2
20	613202	PIN/ADJUSTMENT	1			(FOR 6.00X15X6 TIRE)	
21	656141	SHCS/M10X25	8	50	613283	SPACER/WHEEL BEARING	2
22	613203	RING GEAR/BEVEL (72T)	1	51	613100	COVER/EXTERNAL	2
23	613230	BEARING/BALL	1			(2 PC WHEEL)	
24	613204	CAM	1		613341	COVER/EXTERNAL	2
25	613231	BEARING/BALL	1			(1 PC WHEEL)	
26	613232	SEAL/OIL	1	52	656119	WASHER/PLAIN M16	2
27	130452	RING/RETAINING EXTERNAL	7	53	071249	NILN M16	2
28	056937	WASHER	14	54	613265 _c	KEEPER/SPRING TINE	21
29	613206	ROLLER/CAM	7		656082	CS 8.8/M6X25	42
30	613207	ARM/CAM	7		654001	M6 WASHER	42
31	656146	PIN/SPRING M6X50	9		071244	M6 NILN	42
32	610453	PIN/SPRING M10X50	9	62	613486	FORK/LEFT HAND	1
33	660065	PLUG/PIPE 3/8	2	63	613484	BUSHING/FORK	4
34	613205	BOX/GEAR	1	64	3H55	WASHER/M31X40X1	2
35	613208	GASKET	7	65	656146	PIN/SPRING M6X50	2
36	613209	SUPPORT/SIDE	7	66	613485	FORK/RIGHT HAND	1
	656016	CS 8.8/M12X30	14	67	613483	AXLE/3 PT MOUNTED	1
	656118	WASHER/LOCK M12	14		610453	PIN/SPRING M10X50	1
37	613106	SPACER/BEARING	7				
38	613233	SEAL/OIL	7				
39	066452	PIN/LOCK (5/16")	5				

- a) For replacement order 613212.
- b) For replacement order 613505
- c) For replacement order 613513 (Incl. hardware)

Pull-type ONLY (After SN8250)



RR264 - MAIN FRAME, DRAWBAR, SIDE RAKE & GUARDS

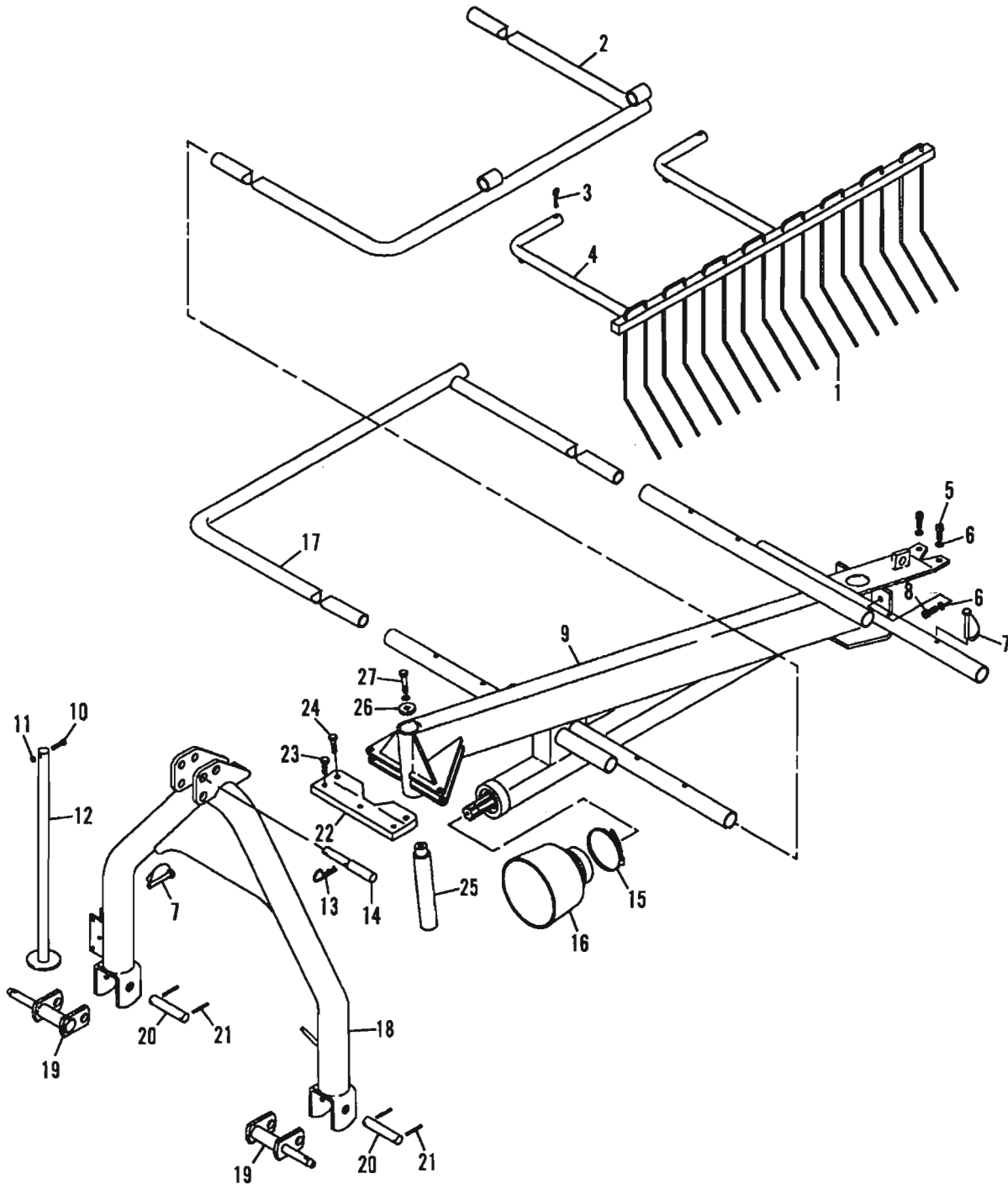
- Pull-type ONLY (After SN8250)

Ref. No.	Part No.	Part Name	Qty. Req.	Ref. No.	Part No.	Part Name	Qty. Req.
01	613660	COVER/SIDE RAKE	1	16	656137	CS 8.8/M24X50	2
02	613661	INSERT/COVER	3	17	656007	CS 8.8/M10X25	2
03	613665	BRACKET	1	18	651151	WASHER/PLAIN M24	2
	656172	RHSQNB 8.8/M6X45	8	19	613666	GUARD/TINE	1
	656179	M6 WASHER	8	20	613011	NILN/M24	2
	071244	M6 NILN	8	21	610466	PIN/SPRING M6X45	1
04	613663	SIDE RAKE	1	22	604629	PIN/HAIRPIN COTTER 5MM	1
05	656075	PIN/SPLIT COTTER M6X40	1	23	613239	STAND	1
06	613542	GUARD W/RAKE SUPPORT	1	24	613482 _a	DRAW BAR/PULL TYPE (40")	1
07	613543	GUARD	1	25	656095	CS 8.8/M16X60	1
08	613658	MAIN FRAME	1	26	613075	SCREW/DRAWBAR REGULATING	1
09	656140	SHCS 12.9/M14X110	2	27	613076	LOCKNUT/REGULATING SCREW	1
10	656138	WASHER/LOCK M14	6	28	656147	PIN/SPRING	1
11	066452	PIN/LOCK (5/16")	4	29	613097	LEVER/ADJUSTING	1
12	656142	SHCS 12.9/M14X40	4	30	071247	NILN/M12	1
13	071249	NILN/M16	2	31	613096	HANDLE/ADJUSTING	1
14	071246	NILN/M10	2	32	651218	SHCS/M12X110	1
15	081759	CS 8.8/M16X75	1				

a) MUST be used with 613680 & 613472 PTO Halves.

RR264 - MAIN FRAME, HITCH, SIDE RAKE & GUARDS

3-Point ONLY (Before SN8251)



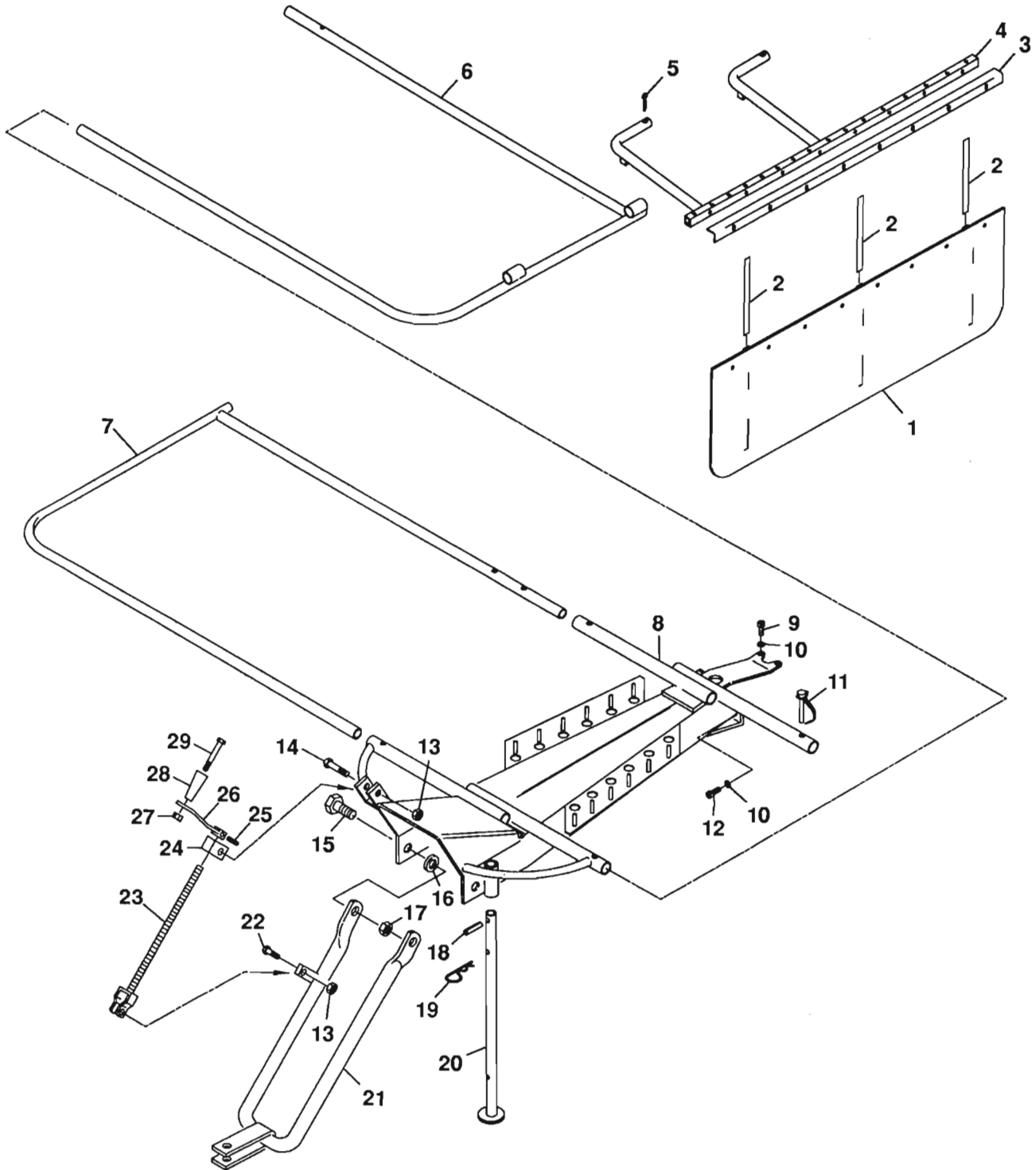
RR 264 - MAIN FRAME, HITCH, SIDE RAKE & GUARDS

3-Point ONLY (Before SN8251)

Ref. No.	Part No.	Part Name	Qty. Req.	Ref. No.	Part No.	Part Name	Qty. Req.
01	613221	TINES/SIDE RAKE	8	17	613543	GUARD	1
02	613542	GUARD W/RAKE SUPPORT	1	18	613557	HITCH/ASS'Y 3-POINT	1
03	656075	PIN/SPLIT COTTER M6X40	1			(INCL 19, 20, 21)	
04	613548	RAKE/SIDE	1	19	613550	SUPPORT/OFFSET	2
05	656140	SHCS 12.9/M14X110	2	20	613508	PIVOT	2
06	656138	WASHER/LOCK M14	6	21	656146	PIN/SPRING	4
07	066452	PIN/LOCK (5/16")	5	22	613551	BRACKET	1
08	656142	SHCS 12.9/M14X40	4	23	656019	CS 10.9/M12X45	3
09	613549 _a	FRAME/3-POINT HITCH	1		071247	NUT/LOCK	3
10	656004	CS M8X50	1	24	656166	CS M16X60	2
11	071245	NUT/LOCK M8	1		656052	NUT/LOCK M16	2
12	613553	STAND	1	25	613552	PIVOT	1
13	612759	PIN/HAIRPIN COTTER 4MM	1	26	613553	WASHER 12X38X8	1
14	613490	PIN/3-POINT HITCH	1	27	656008	CS 8.8/M10X30	1
15	079769	CLAMP	1		656103	WASHER/LOCK M10	1
16	613286	SHIELD/END YOKE	1	a) MUST be used with 613178 & 613558 PTO Halves.			

RR262 MAIN FRAME, DRAWBAR, SIDE RAKE & GUARDS

Pull-type ONLY (After SN3600)



RR262 MAIN FRAME, DRAWBAR, SIDE RAKE & GUARDS

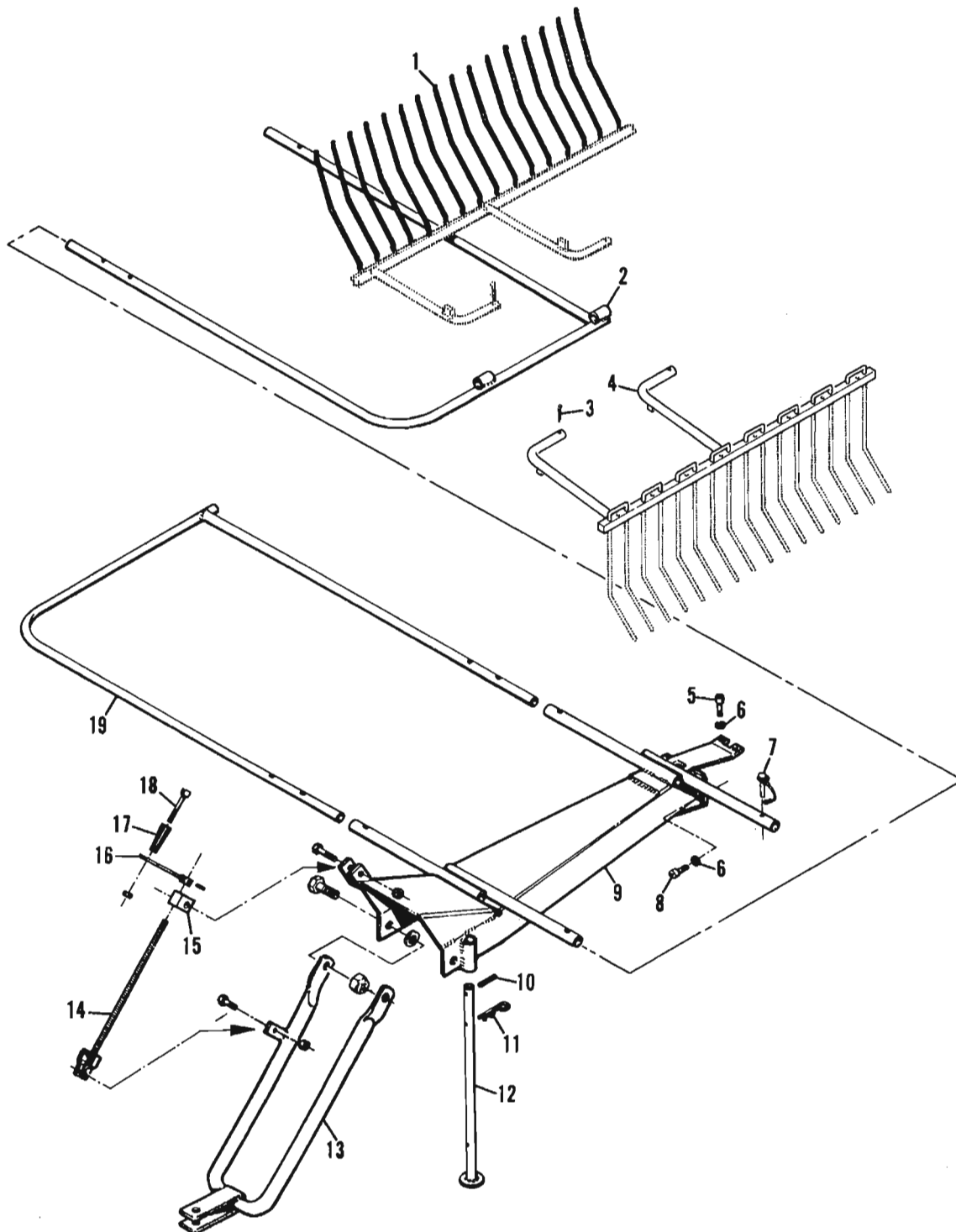
Pull-type ONLY (After SN3600)

Ref. No.	Part No.	Part Name	Qty. Req.	Ref. No.	Part No.	Part Name	Qty. Req.
01	613659	COVER/SIDE RAKE	1	15	656137	CS 8.8/M24X50	2
02	613661	INSERT/COVER	3	16	651151	WASHER/PLAIN M24	2
03	613664	BRACKET	1	17	613011	NILN/M24	2
	656172	RHSQNB 8.8/M6X45	8	18	610466	PIN/SPRING M6X45	1
	656179	M6 WASHER	8	19	604629	PIN/HAIRPIN COTTER 5MM	1
	071244	M6 NILN	8	20	613239	STAND	1
04	613662	SIDE RAKE	1	21	613482 _a	DRAW BAR/PULL TYPE (40")	1
05	656075	PIN/SPLIT COTTER M6X40	1	22	656095	CS 8.8/M16X60	1
06	613267	GUARD W/RAKE SUPPORT	1	23	613075	SCREW/DRAWBAR REGULATING	1
07	613268	GUARD	1	24	613076	LOCKNUT/REGULATING SCREW	1
08	613657	MAIN FRAME	1	25	656147	PIN/SPRING	1
09	656140	SHCS 12.9/M14X110	2	26	613097	LEVER/ADJUSTING	1
10	656138	WASHER/LOCK M14	6	27	071247	NILN/M12	1
11	066452	PIN/LOCK (5/16")	4	28	613096	HANDLE/ADJUSTING	1
12	656142	SHCS 12.9/M14X40	4	29	651218	SHCS/M12X110	1
13	071249	NILN/M16	2				
14	081759	CS 8.8/M16X75	1				

a) MUST be used with 613471 & 613472 PTO Halves.

RR262 MAIN FRAME, DRAWBAR, SIDE RAKE & GUARDS

Pull-type ONLY (Before SN3601)



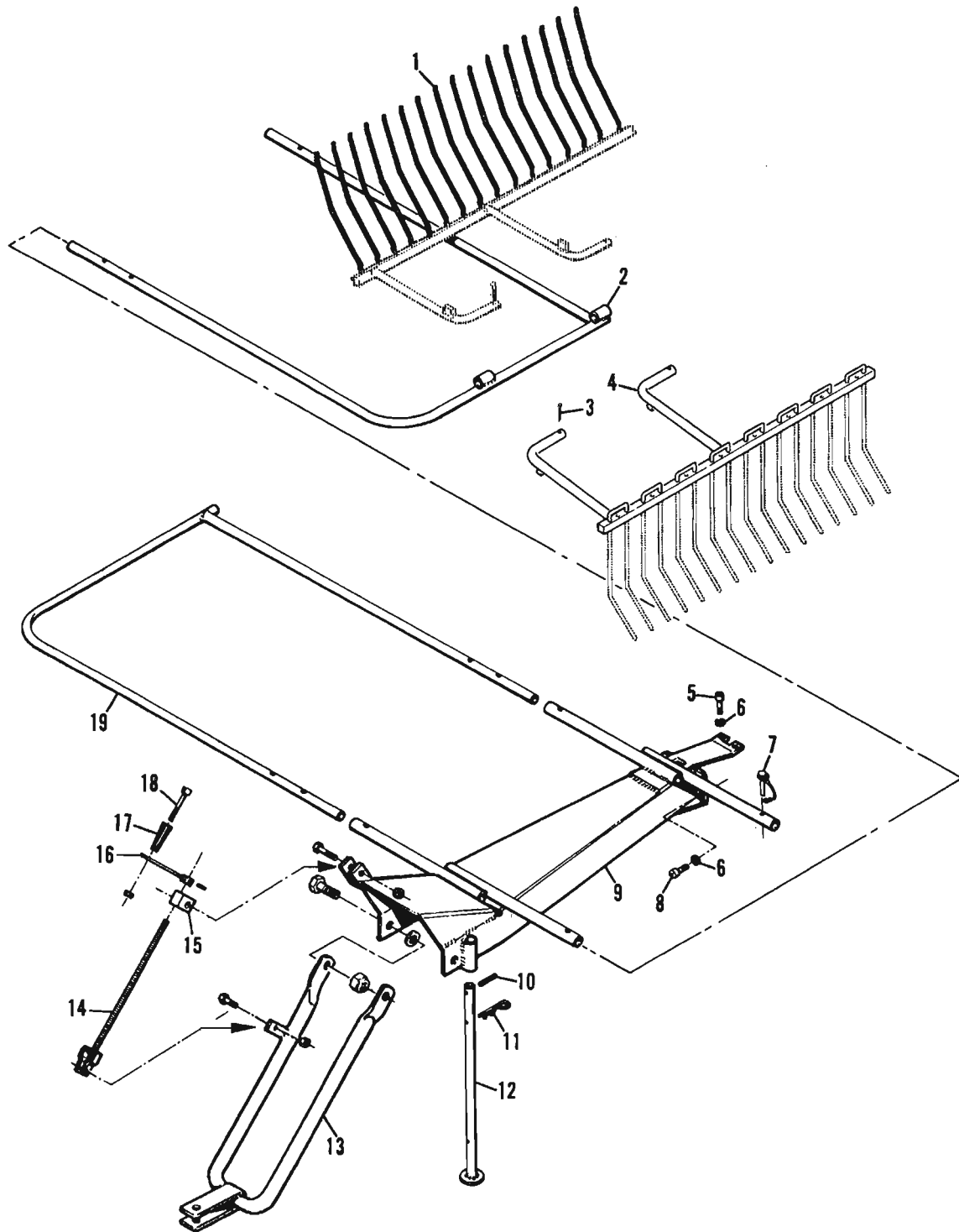
RR262 MAIN FRAME, DRAWBAR, SIDE RAKE & GUARDS

Pull-type ONLY (Before SN3601)

Ref. No.	Part No.	Part Name	Qty. Req.	Ref. No.	Part No.	Part Name	Qty. Req.
01	613221	TINES/SIDE RAKE	8	14	613075	SCREW/DRAWBAR REGULATING	1
02	613267	GUARD W/RAKE SUPPORT	1		656095	CS 8.8/M16X60	1
03	656075	PIN/SPLIT COTTER M6X40	1		071249	NILN/M16	1
04	613220	RAKE/SIDE	1	15	613076	LOCKNUT/REGULATING SCREW	1
05	656140	SHCS 12.9/M14X110	2		081759	CS 8.8/M16X75	1
06	656138	WASHER/LOCK M14	6		071249	NILN/M16	1
07	066452	PIN/LOCK (5/16")	4	16	613097	LEVER/ADJUSTING	1
08	656142	SHCS 12.9/M14X40	4	17	613096	HANDLE/ADJUSTING	1
09	613240	MAIN FRAME	1	18	651218	SHCS/M12X110	1
10	610466	PIN/SPRING M6X45	1		071247	NILN/M12	1
11	604629	PIN/HAIRPIN COTTER 5MM	1	19	613268	GUARD	1
12	613239	STAND	1	a) Requires the use of 613471 & 613472 PTO Halves. b) Requires the use of 613177 & 613178 PTO Halves.			
13	613482 _a	DRAWBAR/PULL TYPE (40")	1				
		(AFTER SN3335)					
	613255 _b	DRAWBAR/PULL TYPE (26")	1				
		(BEFORE SN3336)					
	613011	NILN/M24	2				
	651151	WASHER/PLAIN M24	2				

RR260 & 261 - MAIN FRAME, HITCH, SIDE RAKE & GUARDS

Pull-type ONLY



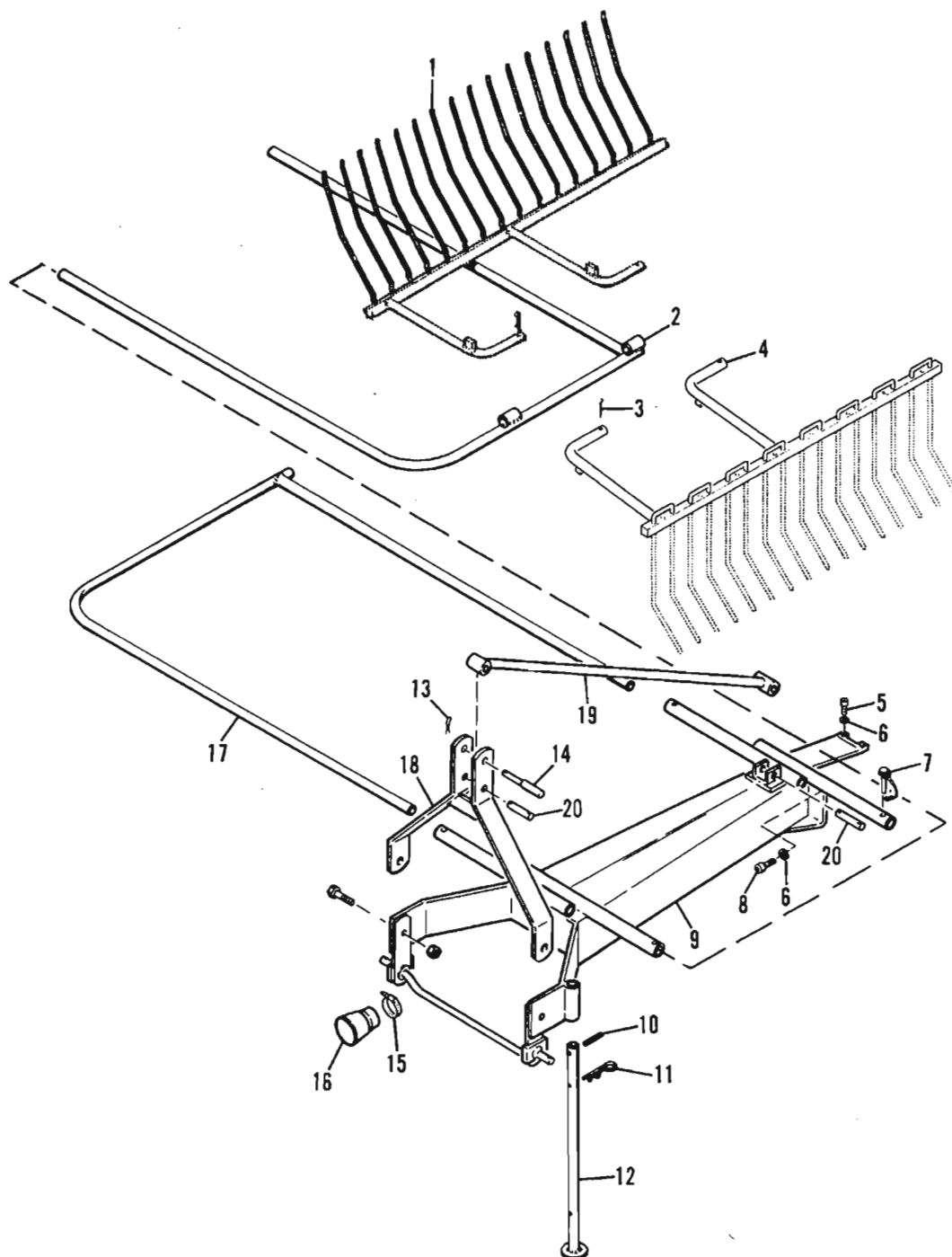
RR260 & 261 - MAIN FRAME, HITCH, SIDE RAKE & GUARDS

Pull-type ONLY

Ref. No.	Part No.	Part Name	Qty. Req.	Ref. No.	Part No.	Part Name	Qty. Req.
01	613221	TINES/SIDE RAKE	8	14	613075	SCREW/DRAW BAR REGULATING	1
02	613219	GUARD W/RAKE SUPPORT	1		656095	CS 8.8/M16X60	1
		(260 ONLY)			071249	NILN/M16	1
	613267	GUARD W/RAKE SUPPORT	1	15	613076	LOCKNUT/REGULATING SCREW	1
		(261 ONLY)			081759	CS 8.8/M16X75	1
03	656075	PIN/SPLIT COTTER M6X40	1		071249	NILN/M16	1
04	613220	RAKE/SIDE	1	16	613097	LEVER/ADJUSTING	1
05	656140	SHCS 12.9/M14X110	2	17	613096	HANDLE/ADJUSTING	1
06	656138	WASHER/LOCK M14	6	18	651218	SHCS/M12X110	1
07	066452	PIN/LOCK (5/16")	4		071247	NILN/M12	1
08	656142	SHCS 12.9/M14X40	4	19	613216	GUARD	1
09	613240	MAIN FRAME	1				
10	610466	PIN/SPRING M6X45	1		a)	Requires the use of 613177 & 613178 PTO	
11	604629	PIN/HAIRPIN COTTER 5MM	1			Halves.	
12	613239	STAND	1		b)	Requires the use of 613471 & 613472 PTO	
13	613255 _a	DRAW BAR/PULL TYPE (26")	1			Halves.	
		(BEFORE SN2541-260)					
	613482 _b	DRAW BAR/PULL TYPE (40")	1				
		(AFTER SN2540-260 & SN4100-261)					
	656137	CS 8.8/M24X50	2				
	613011	NILN/M24	2				
	651151	WASHER/PLAIN M24	2				

RR260, 261 & 262 - MAIN FRAME, HITCH, SIDE RAKE & GUARDS

3-Point ONLY



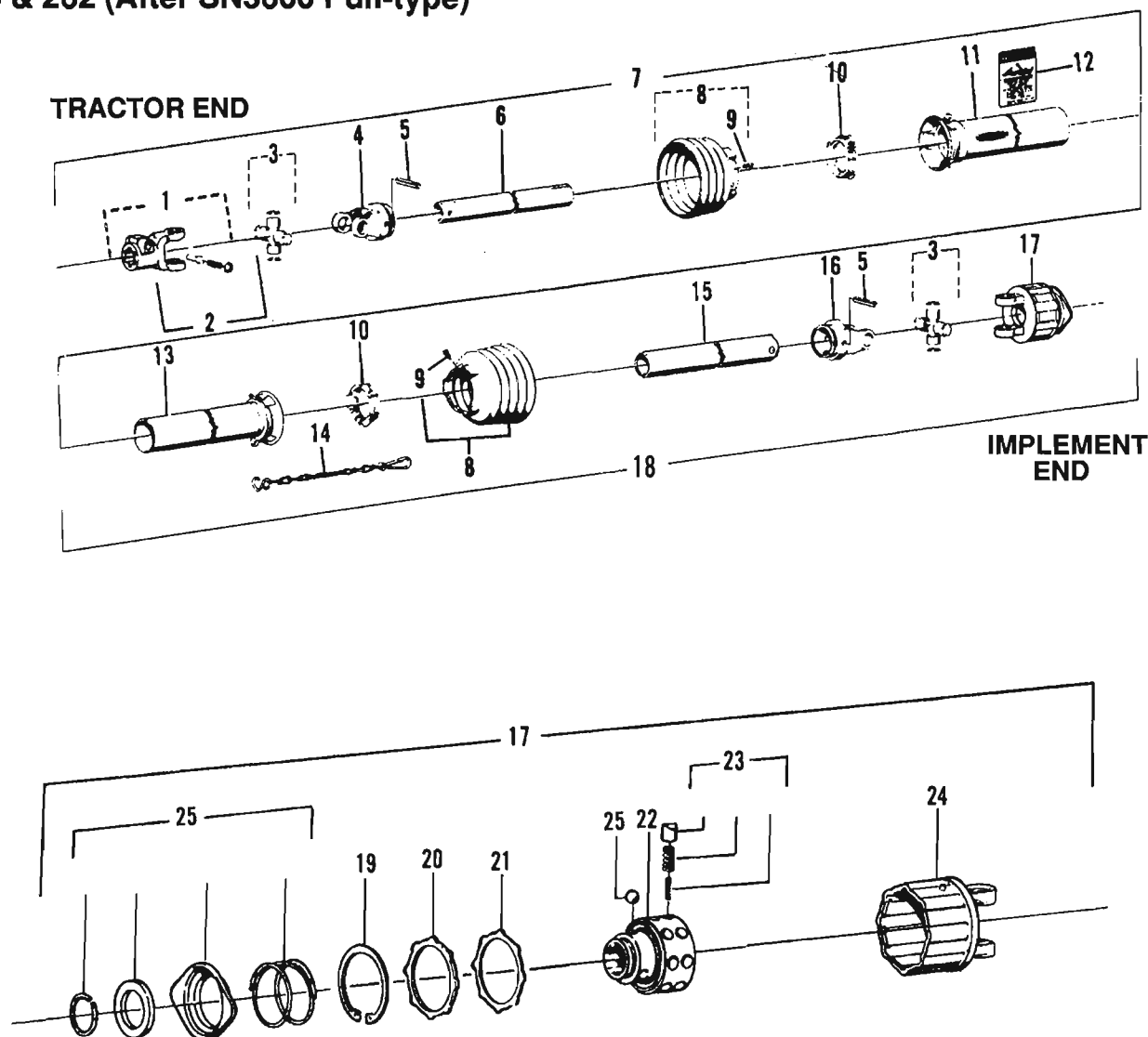
RR260, 261 & 262 - MAIN FRAME, HITCH, SIDE RAKE & GUARDS

3-Point ONLY

Ref. No.	Part No.	Part Name	Qty. Req.	Ref. No.	Part No.	Part Name	Qty. Req.
01	613221	TINES/SIDE RAKE	8	10	610466	PIN/SPRING M6X45	1
02	613219	GUARD W/RAKE SUPPORT	1	11	604629	PIN/HAIRPIN COTTER 5MM	1
		(260 ONLY)		12	613239	STAND	1
	613267	GUARD W/RAKE SUPPORT	1	13	612759	PIN/HAIRPIN COTTER 4MM	1
		(261, 262)		14	613490	PIN/3-POINT HITCH	1
03	656075	PIN/SPLIT COTTER M6X40	1	15	079769	CLAMP	1
04	613220	RAKE/SIDE	1	16	613286	SHIELD/END YOKE	1
05	656140	SHCS 12.9/M14X110	2	17	613216	GUARD (260, 261)	1
06	656138	WASHER/LOCK M14	6		613268	GUARD (262 ONLY)	1
07	066452	PIN/LOCK (5/16")	4	18	613510	YOKE/3-POINT HITCH	1
08	656142	SHCS 12.9/M14X40	4		656137	CS M24X50 (NILN)	2
09	613489 _a	FRAME/3-POINT HITCH	1	19	613509	LINK/FIXED	1
		(260, 261, 262)		20	613508	PIN/PIVOT	2
					656146	PIN/SPRING M6X50	4
				a) MUST be used with 613177 & 613178 PTO Halves.			

TELESCOPING DRIVE & TORQUE LIMITING CLUTCH

264 & 262 (After SN3600 Pull-type)



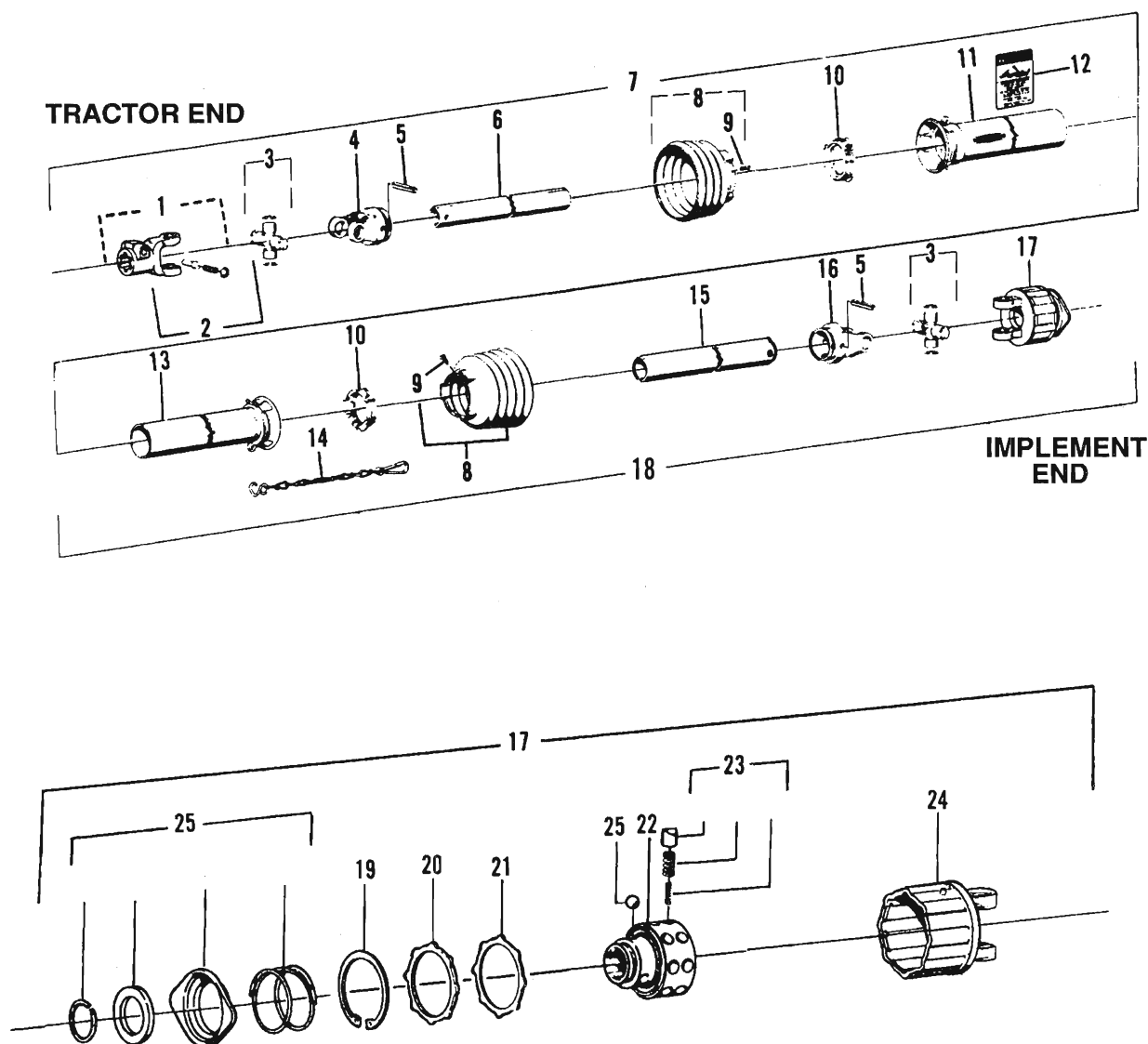
TORQUE LIMITING CLUTCH ASSEMBLY

Ref. No.	Part No.	Part Name	Qty. Req.	Ref. No.	Part No.	Part Name	Qty. Req.
01	613318	YOKE/Q/D	1	16	613171	YOKE/INBOARD FEMALE	1
02	613155	KIT/Q/D PIN	1	17	613153	CLUTCH, TORQUE LIMITING	1
03	613166	KIT/CROSS & BEARING	2	18	613680	SHAFT ASS'Y/MALE HALF	1
04	613168	YOKE/INBOARD MALE	1	19	604865	CIRCLIP	1
05	610477	PIN/SPRING	2	20	612554	RING/THRUST	1
06	613473	PROFILE/MALE	1	21	335-32254	RING/SEALING	1
07	613472	SHAFT ASS'Y/FEMALE HALF	1	22	613157	HUB, RATCHET	1
08	613173	SHIELD/MALE CONE	2	23	190-32628 ^a	SPRING & CAM REBUILD KIT	1
09	086921	SCREW/SHIELD CONE	2	24	613159	HOUSING/W2100	1
10	613174	RING/BEARING	2	25	613154	KIT/Q/D FLANGED	1
11	613475	SHIELD/FEMALE TUBE	1				
12	086903	DECAL/OUTER	1				
13	613476	SHIELD/MALE TUBE	1				
14	604728	CHAIN/PTO	1				
15	613474	PROFILE/FEMALE	1				

a) Kit contains (16 each) Cams, Inner Springs & Outer Springs

TELESCOPING DRIVE & TORQUE LIMITING CLUTCH

264 & 262 (After SN3600 3-Point)



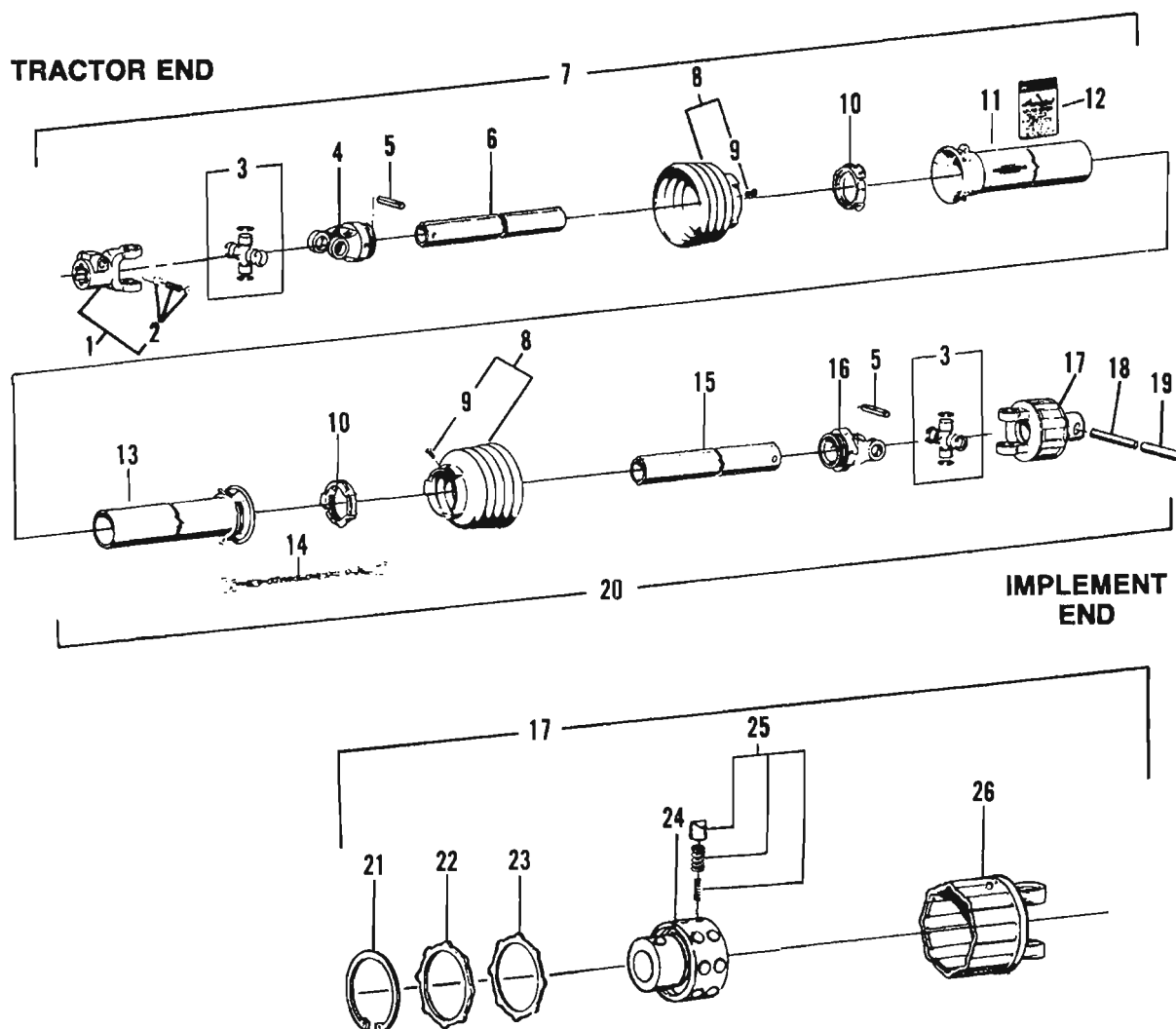
TORQUE LIMITING CLUTCH ASSEMBLY

Ref. No.	Part No.	Part Name	Qty. Req.	Ref. No.	Part No.	Part Name	Qty. Req.
01	613318	YOKE/Q/D	1	16	613171	YOKE/INBOARD FEMALE	1
02	613155	KIT/Q/D PIN	1	17	613153	CLUTCH, TORQUE LIMITING	1
03	613166	KIT/CROSS & BEARING	2	18	613558	SHAFT ASS'Y/MALE HALF	1
04	613168	YOKE/INBOARD MALE	1	19	604865	CIRCLIP	1
05	610477	PIN/SPRING	2	20	612554	RING/THRUST	1
06	613169	PROFILE/MALE	1	21	335-32254	RING/SEALING	1
07	613178	SHAFT ASS'Y/FEMALE HALF	1	22	613157	HUB, RATCHET	1
08	613173	SHIELD/MALE CONE	2	23	190-32628a	SPRING & CAM REBUILD KIT	1
09	086921	SCREW/SHIELD CONE	2	24	613159	HOUSING/W2100	1
10	613174	RING/BEARING	2	25	613154	KIT/Q/D FLANGED	1
11	613176	SHIELD/FEMALE TUBE	1				
12	086903	DECAL/OUTER	1				
13	613175	SHIELD/MALE TUBE	1				
14	604728	CHAIN/PTO	1				
15	613170	PROFILE/FEMALE	1				

a) Kit contains (16 each) Cams, Inner Springs & Outer Springs

TELESCOPING DRIVE & TORQUE LIMITING CLUTCH

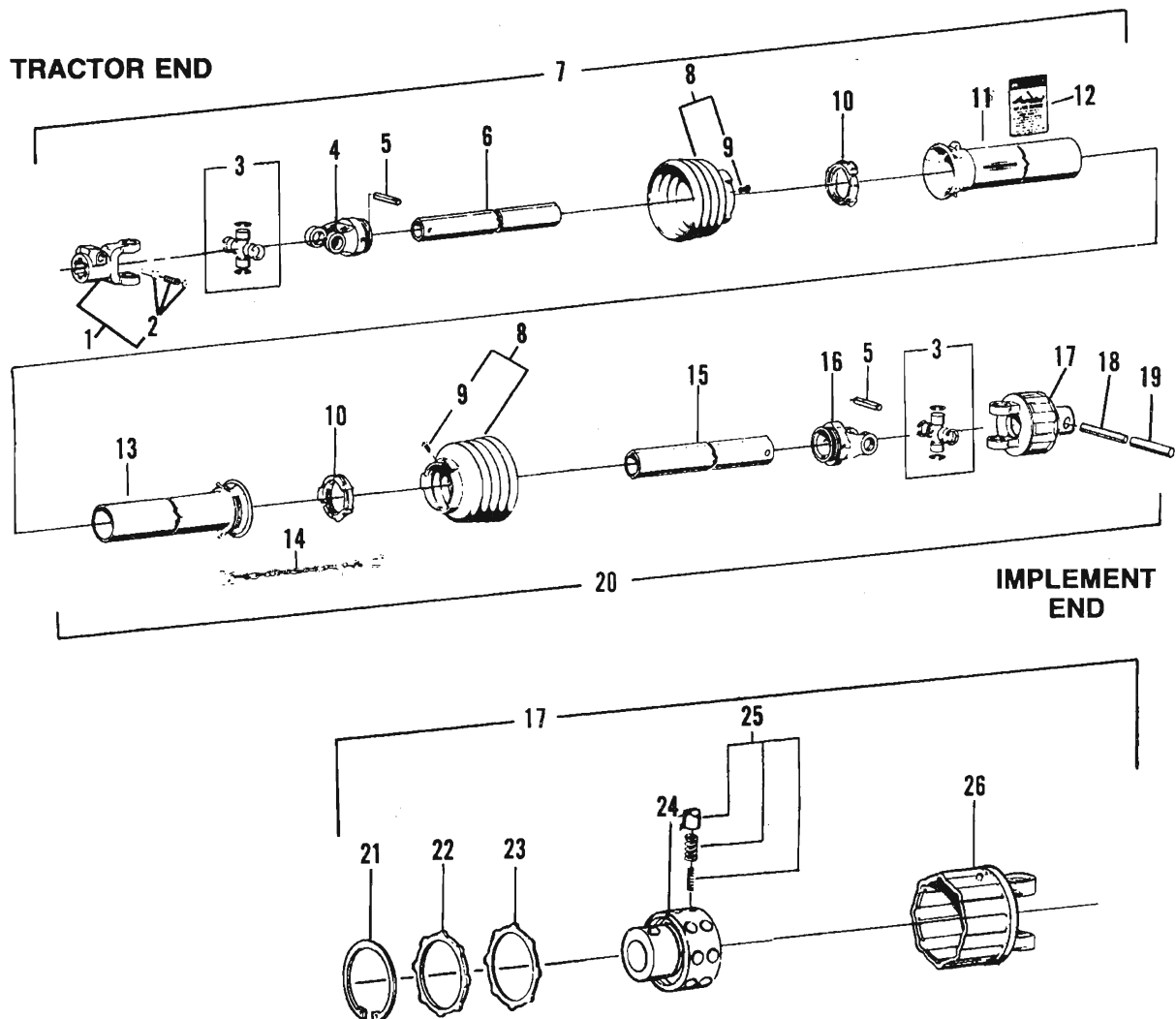
(After SN2540-260, SN4100-261 or After SN3335 & Before SN3601-262 Pull-type)



Ref. No.	Part No.	Part Name	Qty. Req.	Ref. No.	Part No.	Part Name	Qty. Req.
01	613318	YOKE/Q/D	1	17	613319	CLUTCH, TORQUE LIMITING	1
02	613155	KIT/Q/D PIN	1	18	656146	PIN/SPRING M6X50	1
03	613166	KIT/CROSS & BEARING	2	19	610453	PIN/SPRING M10X50	1
04	613168	YOKE/INBOARD MALE	1	20	613471	SHAFT ASS'Y/MALE HALF	1
05	610477	PIN/SPRING	2	21	604865	CIRCLIP	1
06	613473	PROFILE/MALE	1	22	612554	RING/THRUST	1
07	613472	SHAFT ASS'Y/FEMALE HALF	1	23	335-32254	RING/SEALING	1
08	613173	SHIELD/MALE CONE	2	24	613317	HUB, RATCHET	1
09	086921	SCREW/SHIELD CONE	2	25	190-32628 _a	SPRING & CAM REBUILD KIT	1
10	613174	RING/BEARING	2	26	613159	HOUSING/W2100	1
11	613475	SHIELD/FEMALE TUBE	1	a) Kit contains (16 each) Cams, Inner Springs & Outer Springs			
12	086903	DECAL/OUTER	1				
13	613476	SHIELD/MALE TUBE	1				
14	604728	CHAIN/PTO	1				
15	613474	PROFILE/FEMALE	1				
16	613171	YOKE/INBOARD FEMALE	1				

TELESCOPING DRIVE & TORQUE LIMITING CLUTCH

(Before SN2541-260 Pull-type or SN3336-262 Pull-type)
or (After SN5100-260 3-Point, SN7100-261 3-Point, or SN6100-262 3-Point)



Ref. No.	Part No.	Part Name	Qty. Req.	Ref. No.	Part No.	Part Name	Qty. Req.
01	613318	YOKE/Q/D	1	16	613171	YOKE/INBOARD FEMALE	1
02	613155	KIT/Q/D PIN	1	17	613319	CLUTCH/TORQUE LIMITING	1
03	613166	KIT/CROSS & BEARING	2	18	656146	PIN/SPRING M6X50	1
04	613168	YOKE/INBOARD MALE	1	19	610453	PIN/SPRING M10X50	1
05	610477	PIN/SPRING	2	20	613177	MALE SHAFT/HALF ASS'Y	1
06	613169	PROFILE/MALE	1	21	604865	CIRCLIP	1
07	613178	FEMALE SHAFT/HALF ASS'Y	1	22	612554	RING/THRUST	1
08	613173	SHIELD/MALE CONE	2	23	335-32254	RING/SEALING	1
09	086921	SCREW/SHIELD CONE	2	24	613317	HUB/RATCHET	1
10	613174	RING/BEARING	2	25	190-32628 _a	SPRING & CAM REBUILD KIT	1
11	613176	SHIELD/FEMALE TUBE	1	26	613159	HOUSING/W2100	1
12	086903	DECAL/OUTER	1	a) Kit contains (16 each) Cams, Inner Springs & Outer Springs			
13	613175	SHIELD/MALE TUBE	1				
14	604728	CHAIN/PTO	1				
15	613170	PROFILE/FEMALE	1				

Notes

Notes

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613211	21	43	613226	15	41	613237	15	05	613294	13	38
613212	19	40	613227	13	35	613237	17	05	613294	15	38
613212	21	40	613227	15	35	613237	19	05	613294	17	38
613215	05	38	613229	05	06	613237	21	05	613297	13	40
613215	07	44	613229	07	12	613238	13	06	613297	15	40
613215	09	38	613229	09	06	613238	15	06	613297	17	40
613215	11	44	613229	11	12	613238	17	06	613298	13	39
613215	13	43	613229	13	12	613238	19	06	613298	15	39
613215	15	43	613229	15	12	613238	21	06	613298	17	39
613215	17	43	613229	17	12	613239	23	23	613317	36	24
613215	19	44	613229	19	12	613239	27	20	613317	37	24
613215	21	44	613229	21	12	613239	29	12	613318	34	01
613216	31	19	613230	05	17	613239	31	12	613318	35	01
613216	33	17	613230	07	23	613239	33	12	613318	36	01
613217	13	04	613230	09	17	613240	29	09	613318	37	01
613217	15	04	613230	11	23	613240	31	09	613319	36	17
613217	17	04	613230	13	23	613255	29	13	613319	37	17

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613340	09	46	613480	17	20	613490	25	14	613535	05	26
613340	11	47	613480	19	20	613490	33	14	613535	07	34
613340	13	46	613481	05	28	613491	17	31	613536	05	05
613340	15	46	613481	07	60	613492	17	33	613536	07	13
613340	17	46	613481	09	28	613493	17	35	613536	09	05
613340	19	47	613481	11	60	613494	17	41	613536	11	13
613340	21	47	613481	13	60	613504	05	39	613537	05	12
613341	07	51	613481	17	60	613504	07	45	613537	07	03
613341	11	51	613481	19	60	613504	09	39	613537	09	12
613341	13	50	613482	23	24	613504	11	45	613537	11	03
613341	15	50	613482	27	21	613504	13	44	613538	09	23
613341	17	50	613482	29	13	613504	15	44	613538	11	41
613341	19	51	613482	31	13	613504	17	44	613539	05	23
613341	21	51	613483	15	67	613504	19	45	613539	07	41
613342	07	49	613483	21	67	613504	21	45	613540	07	06
613342	11	49	613484	07	63	613505	13	36	613540	11	06
613342	13	48	613484	11	63	613505	15	36	613541	07	16
613342	15	48	613484	13	63	613505	17	36	613541	11	16
613342	17	48	613484	15	63	613505	19	41	613542	23	06
613342	19	49	613484	17	63	613505	21	41	613542	25	02
613342	21	49	613484	19	63	613507	07	67	613543	23	07
613471	36	20	613484	21	63	613507	11	67	613543	25	17
613472	34	07	613485	07	66	613507	13	67	613548	25	04
613472	36	07	613485	11	66	613507	17	67	613549	25	09
613473	34	06	613485	13	66	613507	19	67	613550	25	19
613473	36	06	613485	15	66	613508	25	20	613551	25	22
613474	34	15	613485	17	66	613508	33	20	613552	25	25
613474	36	15	613485	19	66	613509	33	19	613553	25	12
613475	34	11	613485	21	66	613510	33	18	613553	25	26
613475	36	11	613486	07	62	613513	05	57	613557	25	18
613476	34	13	613486	11	62	613513	09	57	613558	35	18
613476	36	13	613486	13	62	613528	07	61	613653	05	35
613478	07	56	613486	15	62	613528	11	61	613653	09	35
613478	11	56	613486	17	62	613529	07	43	613654	05	36
613478	13	56	613486	19	62	613530	07	46	613654	09	36
613478	17	56	613486	21	62	613530	11	46	613655	09	37
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613670	05	52	656075	27	05	656141	05	15	660065	11	33
613670	09	52	656075	29	03	656141	07	21	660065	19	33
613671	05	55	656075	31	03	656141	09	15	660065	21	33
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613672	05	54	656095	23	25	656141	13	21			
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613673	05	49	656119	05	41	656141	17	21			
613673	09	49	656119	07	52	656141	19	21			
613674	05	48	656119	09	41	656141	21	21			
613674	09	48	656119	11	52	656142	23	12			
613675	05	47	656119	13	52	656142	25	08			
613675	09	47	656119	15	52	656142	27	12			
613676	05	56	656119	17	52	656142	29	08			
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651218	07	58	656138	21	17	656146	15	29			
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651218	13	58	656138	25	06	656146	17	29			
651218	17	58	656138	27	10	656146	17	65			
651218	19	58	656138	29	06	656146	19	31			
651218	23	32	656138	31	06	656146	19	65			
651218	27	29	656138	33	06	656146	21	31			
651218	29	18	656140	07	18	656146	21	65			
651218	31	18	656140	11	18	656146	25	21			

TORQUE SPECIFICATIONS FOR METRIC ATTACHING HARDWARE

All Torque Values are in Ft-Lbs unless otherwise stated.

(Multiply In-Lb value* by 0.113 or Ft-Lb value by 1.355 to obtain metric Nm value.)

Metric Bolt Size	Grade					
	GR. 8.8		GR. 10.9		GR. 12.9	
	Dry	Lub.	Dry	Lub.	Dry	Lub.
M6	8.0	6.0	11.0	8.0	13.5	10.0
M8	19.0	14.0	27.0	20.0	32.5	24.0
M10	37.5	28.0	53.0	39.0	64.0	47.0
M12	65.0	48.0	91.5	67.5	111.5	82.0
M14	103.5	76.5	145.5	108.0	176.5	131.0
M16	158.5	117.5	223.5	165.5	271.0	200.5

GEHL®

FARM EQUIPMENT

GEHL COMPANY WEST BEND, WISCONSIN 53095 U.S.A.